



# EU-TYPE EXAMINATION CERTIFICATE



The following model of Personal Protective Equipment has been subjected to an EU-type examination in accordance with the module B of the PPE regulation (2016/425) and has been shown to satisfy to essential health and safety requirements.

**Certificate N° 0075/1744/162/01/23/0133**

Issued by CTC, Notified Body N°0075, to the following model of personal protective equipment :

**Manufacturer :** **RICHA NV**  
Westerring 27, 9700 Oudenaarde  
BELGIUM

## Description

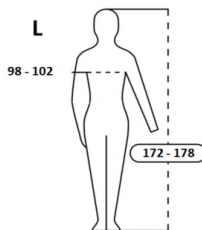
**PPE Type :** *Protective garments for motorcycle riders: class of protection AA*

**Product reference :** LAUSANNE JACKET

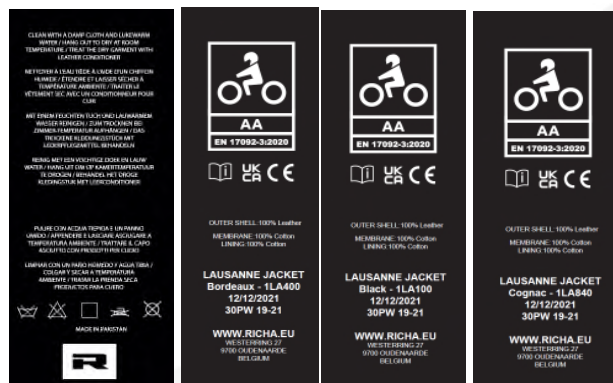
**Article code :** Black - 1LA100, Bordeaux - 1LA400, Cognac - 1LA840

**Available sizes :** 34-48

## Pictures :



**RICHA N.V.**  
WESTERRING 27  
9700 OUDENAARDE  
BELGIUM  
[www.richa.eu](http://www.richa.eu)



Reference standard :

Levels of performance / class of protection

**EN ISO 13688:2013**

-

**EN 17092-3:2020**

**CLASS AA GARMENT**

At the date of the certificate, the product is in compliance with Annex XVII of REACH regulation (n° 1907/2006 and revisions)

Full description of the PPE, reference rules verified in the context of the EU-type examination and information given on the product are detailed in the manufacturer's technical file index 01 dated from JANUARY 2023 and in the user instruction Version 02/2021.

NOTA : Any modification to new items of the personal protective equipment object of this EU type approval certificate or any modification of the information contained in the manufacturer technical file which served for the deliverance of the EU type approval certificate (change of address, change of company status) should be brought to the attention of the notified body in accordance with Annex V §7.2 of Regulation 2016/425. Any marking on the PPE which is not concerned by the Regulation (UE) 2016/425, is not covered by this certificate.

**Issued in Lyon by**  
**Didier GUISSADO**  
Certification and Quality Manager

**Date of first issue :** 26 January 2023  
**End of validity date :** 26 January 2028



[www.ctcgroupe.com](http://www.ctcgroupe.com)

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In application of the Regulation 2016/425 of the European parliament and the Council of 9th March 2016 related to Personal Protective Equipment and repealing the Directive 89/686/EEC.



Accreditation n° 5-0594  
Scope available on:  
[www.cofrac.fr](http://www.cofrac.fr)

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Comité Professionnel de Développement Économique (CPDE) Cuir Chaussure Maroquinerie Ganterie  
Loi 78-654 du 22.06.1978 - Siret 77564972600160 - Code NAF 9412Z - TVA FR 88775649726



**RICHA NV**

**MANUFACTURER'S TECHNICAL FILE TO THE PPE**  
**REGULATION 2016/425**

<b>Reference of the product</b>	:	<b>LAUSANNE JACKET</b>
<b>Article code</b>	:	<b>Black - 1LA100, Bordeaux - 1LA400, Cognac - 1LA840</b>
<b>Technical file index</b>	:	<b>01</b>
<b>Last update</b>	:	<b>JANUARY 2023</b>

## IDENTIFICATION

Reference of the product	:	LAUSANNE JACKET
Article code	:	Black - 1LA100, Bordeaux - 1LA400, Cognac - 1LA840
This product is a		Basic Model
Technical file index :	:	01
Last update :	:	JANUARY 2023

### Manufacturer:

RICHA NV

Westerring 27, 9700 Oudenaarde

BELGIUM

tel : 0032 55 235326

fax : 0032 55 428110

### Factories:

PAK WORLD INDUSTRY

Dheera Sandha, 5km-Main Pasroor Road, Link Cshauni, Sialkot

PAKISTAN

## GARMENT DESCRIPTION

### General description and intended use:

This product is a Jackets and it is a basic model.

This garment is a category II PPE.

This garment is designed for motorcycle riders. It offers protection from impact and abrasion, using materials and construction that meet higher requirements than for garments covered by part 4 of this standard series and lower requirements than for garments covered by part 2 of the EN 17092 series. Class AA garments generally offer protection, against the risks of the greatest diversity of riding activities, and they may have lower ergonomic and weight penalties than Class AAA garments.

### Visual description of the garment :



**Risk assessment (Essential Health and Safety Requirement. Annex II - PPE Regulation)**

		Applicable	Covered by
§1	Requirements defined in the Annex II §1 are applicable to all PPE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§1.4	Manufacturer's instructions and information is available	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.1	PPE incorporating adjustments systems	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.2	PPE is designed and manufactured in a way that perspiration resulting from use is minimised. Otherwise it must be equipped with means of absorbing perspiration.	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.4	If it is known that the design performance of new PPE may be significantly affected by ageing, the month and year of manufacture and/or, if possible, the month and year of obsolescence must be indelibly and unambiguously marked on each item of PPE placed on the market and on its packaging.	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.4	Where appreciable and rapid deterioration in PPE performance is likely to be caused by ageing resulting from the periodic use of a cleaning process recommended by the manufacturer, the latter must, if possible, affix a marking to each item of PPE placed on the market indicating the maximum number of cleaning operations that may be carried out before the equipment needs to be inspected or discarded. Where such a marking is not affixed, the manufacturer must give that information in his instructions	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.5	PPE which may be caught up during use	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.9	PPE incorporating components which can be adjusted or removed by the user	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.12	PPE bearing one or more identification markings or indicators directly or indirectly relating to health and safety	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.14	Multi-risk PPE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§3.1.1	The PPE is intended to protect against impact caused by falling or ejected objects and collisions of parts of the body with an obstacle	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§3.3	The PPE is intended to protect against mechanical injuries	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
Specific application	Motorcycle garment	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking

## Garment constitution

	Material reference	Material description	Color	Basis weight or thickness	Present in zone?		
					Z1	Z2	Z3
Outer material	PW-MT#105	COW NATURAL LEATHER (01-02-02-002) (PAKWORLD)	Black	0,9 - 1,0 mm	X	X	X
	PW-MT#274	BUFFALO PULL UP LEATHER (01-02-03-010 ) (PAKWORLD)	Cognac	0,9 - 1,0 mm	X	X	X
	PW-MT#167	COW NATURAL LEATHER (01-02-02-001) (PAKWORLD)	RED	0,9 - 1,0 mm	X	X	X
Lining	PW-MT#5	POLYESTER LYCRA (02-02-14-001) (Dawn Traders, Sialkot, Pakistan)	Black	204 gsm			
	PW-MT#165-BR	MICRO FABRICS (02-02-15-043) (PAKWORLD)	Brown	110 g/m <sup>2</sup>			
	PW-MT#75	POLYESTER MICRO FABRIC	Black	110 g/m <sup>2</sup>			
	PW-MT#165	MICRO FABRICS (02-02-15-017) (PAKWORLD)	Marron	110 g/m <sup>2</sup>			
Pocket	PW-MT#10	COTTON FABRIC (02-02-15-001) (AK Textile)	Black	135 g/m <sup>2</sup>			
Protector pocket	PW-MT#28	QUILT 2" STRAIGHT LINE 190T + WADDING	Grey	320 g/m <sup>2</sup>			
	PW-MT#237	POLYESTER CORDURA 600D (02-01-072) (SHEIKH SHERAZ)	Black	250 g/m <sup>2</sup>			
Collar	PW-MT#61	POLYESTER NEOPRENE (02-02-07-002) (Master Lamination)	Black	489 gsm			
Button	PW-MT#173	METAL RING SNAP BUTTON R - ALLOY TOP 16MM (03-01-04-01-046) (MAY LAND)	Brass				
	PW-MT#175	CAP RIVET R 7MM WITH ALLOY PIN (04-01-025) (May land)	Brass				
Zip	GEN-MT#68	YKK #8 ZIP GUN METAL (03-01-05-007) (YKK)	Brass				
	GEN-MT#69	YKK #5 ZIP GUN METAL (03-01-05-002) (YKK)	Brass				
	GEN-MT#12	YBS CONNECTION ZIP #8 (LOWER PART) (28-01-13-008) (YBS)	Brass				

## Material combinations

	Material reference	Combination present in zone?		
		Zone 1	Zone 2	Zone 3
Material combination 1	PW-MT#105 - COW NATURAL LEATHER (01-02-02-002) (PAKWORLD)	X	X	X
Material combination 2	PW-MT#274 - BUFFALO PULL UP LEATHER (01-02-03-010) (PAKWORLD)	X	X	X

## Description of the seams

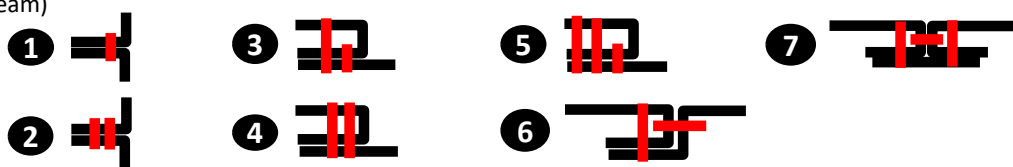
### SEAM CONSTRUCTION: BLACK AND BORDEAUX VARIANTS

B1) PW-MT#105 - COW NATURAL LEATHER (01-02-02-002) (PAKWORLD) + PW-MT#105 - COW NATURAL LEATHER (01-02-02-002) (PAKWORLD): 6mm from edge
C1) PW-MT#105 - COW NATURAL LEATHER (01-02-02-002) (PAKWORLD) + PW-MT#105 - COW NATURAL LEATHER (01-02-02-002) (PAKWORLD): Hidden stitch
D1) PW-MT#105 - COW NATURAL LEATHER (01-02-02-002) (PAKWORLD) + PW-MT#105 - COW NATURAL LEATHER (01-02-02-002) (PAKWORLD): 2mm + 2mm stitch
2) PW-MT#105 - COW NATURAL LEATHER (01-02-02-002) (PAKWORLD) + [PW-MT#105 - COW NATURAL LEATHER (01-02-02-002) (PAKWORLD) + PW-MT#6-G - MICRO FABRIC DOUBLE SIDE QUILT 2" STITCH STRAIGHT LINE (PAKWORLD)]: 6mm from edge
3) [PW-MT#105 - COW NATURAL LEATHER (01-02-02-002) (PAKWORLD) + PW-MT#6-G - MICRO FABRIC DOUBLE SIDE QUILT 2" STITCH STRAIGHT LINE (PAKWORLD)] + PW-MT#105 - COW NATURAL LEATHER (01-02-02-002) (PAKWORLD): 6mm from edge
4) [PW-MT#105 - COW NATURAL LEATHER (01-02-02-002) (PAKWORLD) + PW-MT#6-G - MICRO FABRIC DOUBLE SIDE QUILT 2" STITCH STRAIGHT LINE (PAKWORLD)] + [PW-MT#105 - COW NATURAL LEATHER (01-02-02-002) (PAKWORLD) + PW-MT#6-G - MICRO FABRIC DOUBLE SIDE QUILT 2" STITCH STRAIGHT LINE (PAKWORLD)]: Hidden stitch
5) [PW-MT#105 - COW NATURAL LEATHER (01-02-02-002) (PAKWORLD) + PW-MT#6-G - MICRO FABRIC DOUBLE SIDE QUILT 2" STITCH STRAIGHT LINE (PAKWORLD)] + PW-MT#105 - COW NATURAL LEATHER (01-02-02-002) (PAKWORLD): 2mm from edge

### SEAM CONSTRUCTION: COGNAC VARIANTS

7) PW-MT#274 - BUFFALO PULL UP LEATHER (01-02-03-010) (PAKWORLD) + PW-MT#274 - BUFFALO PULL UP LEATHER (01-02-03-010) (PAKWORLD): 6mm from edge
8) PW-MT#274 - BUFFALO PULL UP LEATHER (01-02-03-010) (PAKWORLD) + PW-MT#274 - BUFFALO PULL UP LEATHER (01-02-03-010) (PAKWORLD): Hidden stitch
9) PW-MT#274 - BUFFALO PULL UP LEATHER (01-02-03-010) (PAKWORLD) + PW-MT#274 - BUFFALO PULL UP LEATHER (01-02-03-010) (PAKWORLD): 2mm + 2mm stitch
10) PW-MT#274 - BUFFALO PULL UP LEATHER (01-02-03-010) (PAKWORLD) + [PW-MT#274 - BUFFALO PULL UP LEATHER (01-02-03-010) (PAKWORLD) + PW-MT#6-G - MICRO FABRIC DOUBLE SIDE QUILT 2" STITCH STRAIGHT LINE (PAKWORLD)]: 6mm from edge
11) [PW-MT#274 - BUFFALO PULL UP LEATHER (01-02-03-010) (PAKWORLD) + PW-MT#6-G - MICRO FABRIC DOUBLE SIDE QUILT 2" STITCH STRAIGHT LINE (PAKWORLD)] + PW-MT#274 - BUFFALO PULL UP LEATHER (01-02-03-010) (PAKWORLD): 6mm from edge
12) [PW-MT#274 - BUFFALO PULL UP LEATHER (01-02-03-010) (PAKWORLD) + PW-MT#6-G - MICRO FABRIC DOUBLE SIDE QUILT 2" STITCH STRAIGHT LINE (PAKWORLD)] + [PW-MT#274 - BUFFALO PULL UP LEATHER (01-02-03-010) (PAKWORLD) + PW-MT#6-G - MICRO FABRIC DOUBLE SIDE QUILT 2" STITCH STRAIGHT LINE (PAKWORLD)]: Hidden stitch

(Types of seam)



## PROTECTION SCOPE

This garment meets the essential health and safety requirements of the Personal Protective Equipment Regulation (UE) 2016/425. It is a category II product.

This garment is designed for motorcycle riders. It offers protection from impact and abrasion, using materials and construction that meet higher requirements than for garments covered by part 4 of this standard series and lower requirements than for garments covered by part 2 of the EN 17092 series. Class AA garments generally offer protection, against the risks of the greatest diversity of riding activities, and they may have lower ergonomic and weight penalties than Class AAA garments.

## GENERAL REQUIREMENTS

### Range of size

Size	34	36	38	40	42	44	46	48
Heigh (cm)	166 - 172	169 - 175	172 - 178	175 - 181	178 - 184	181 - 187	184 - 190	185 - 191
Chest or bust girth (cm)	90 - 94	94 - 98	98 - 102	102 - 106	106 - 110	110 - 114	114 - 118	118 - 122

## SPECIFIC REQUIREMENTS AND PERFORMANCE LEVELS

### Standard EN 17092-3:2020

			Zone 1	Zone 2	Zone 3
Dimensional stability of the garment (N/A if no cleaning required)	%	± 5			
Impact protector location and fixation	over the correct location on the body, secured within the pockets and secured in their position.				
External impact protector location and fixation	pocket shall meet the requirements of the appropriate zone. Protector shall not be released during testing.				
Impact abrasion	Darmstadt / no hole on the 9 test pieces	rpm	412	265	147
Seam strength	by zone	N/mm	≥8	≥8	≥6
	protector pocket	N/mm	≥4		
Seam construction	general	-	at least one line protected		
	leather or textile abrasion overlays	-	at least 2 rows of stitching		
	hard shell overlays	-	at least 2 rows of stitching		
Tear strength	by zone	N	≥40	≥40	≥30
	protector pocket	N	≥10		
Restraint	Two pieces suits	no gap and no opening			
	sleeve	no extraction of the cone			
	Thumb loops distance A-B	mm	max 140		
Innocuousness	EN ISO 13688:2013 § 4.2 + REACH	pH, Cr VI (leather), Ni (metal in contact with skin), Azo dyes (if contact with skin), Tin, Cadmium (coated material), PAH (plastic in contact with skin), phtalates (polymers in contact with skin)			
Structural closure	same test as seams	N/mm	≥8	≥8	≥6
Vents	protected by same SSL or by SSL zone 3 if opening limited to 4cm at 90° of the length				
Pockets	protected by same SSL extended along the interior of the pocket beyond the opening at least an additional 3 cm				
Fit and ergonomics	EN 17092-1, 5.5 : all answers positive				



## TEST REPORTS

1	Satra 2777/10837-01/E00-00
2	Satra 2777/10813-03/E00-00
3	Satra 2777/13054-03/E00-00
4	Satra 2777/11251-01/E00-00
5	Satra 2777/10815-01/E00-00
6	Satra 2777/10609-01/E00-00
7	Satra 2777/10608-02/E00-00
8	Satra 2777/10804-01/E00-00

9	L210508075_1
10	L220610620_1
11	MT21010124
12	L210508209_1
13	L210712641_1
14	L210917523_1
15	L220304226_1
16	L210407497-1

17	L210407473-1
18	L201220679_1
19	L220917703_1
20	L210508078_1
21	L220610619_1
22	L220509470_1
23	L230100789_1
24	L210917042_1
25	L220100198_1

		Reports
<b>4.1 - General</b>		
4.1.1 Innocuousness and REACH - Annex XVII		9+10+11+12+13+14+15+16+17+18
4.1.3 Dimensional stability of garments	Washing Température : Number of washing cycles :	n.a
<b>4.2 - Impact Energy Absorption</b>		
4.2.1 General		1+2+3+4+5+6+7+8+21
4.2.2 Impact protector location and fixation		1+2+3+4+5+6+7+8+21
4.3 Impact abrasion resistance		21+24
<b>4.4 - Structurally Strong Seams (SSS)</b>		
4.4.1 - General		23
4.4.2 Seam strength		20+21
<b>4.5 - Tear strength</b>		
4.5 Tear strength		20+21+25
<b>4.6- Restraint</b>		
4.6.1 - General		n.a
4.6.2 Two-piece suit requirements for joint between the upper and the lower part		19
4.6.3 Garment sleeve restraint		21
<b>4.7- Additional garment construction requirements</b>		
4.7.2 - Structural closures		21+22
4.7.3 - Vents		n.a
4.7.4 - Pockets		21
4.7.5 - Zone intrusions		n.a
4.7.7 - Use of open mesh materials		n.a
4.7.8 - Use of retroreflective materials (optional)	Performance of the retroreflective materials shall be in conformity with Clause 6 of EN 1150:1999. This requirement does not apply to reflective elements included for reasons of design or decoration.	n.a
4.8 Fit and ergonomics		21

## MARKING - PACKAGING

### Marking of the garment:

Logo of Manufacturer  
 Address of Manufacturer  
 Logo **CE**  
 Product reference: LAUSANNE JACKET  
 Article Code: Black - 1LA100, Bordeaux - 1LA400, Cognac - 1LA840  
 Size indicator  
 Pictograms  
 Indication of the protection Class AA  
 Date of Manufacture (month/year) and/or serial/batch number  
 Date of obsolescence (month/year) if applicable  
 Location of the marking: Inner labels

### Garment marking example:

**Label 1 (Black - 1LA100):**  
 OUTER SHELL: 100% Leather  
 MEMBRANE: 100% Cotton  
 LINING: 100% Cotton  
**LAUSANNE JACKET**  
 Black - 1LA100  
 12/12/2021  
 30PW 19-21  
**WWW.RICHA.EU**  
 WESTERRING 27  
 9700 OUDENAARDE  
 BELGIUM

**Label 2 (Bordeaux - 1LA400):**  
 OUTER SHELL: 100% Leather  
 MEMBRANE: 100% Cotton  
 LINING: 100% Cotton  
**LAUSANNE JACKET**  
 Bordeaux - 1LA400  
 12/12/2021  
 30PW 19-21  
**WWW.RICHA.EU**  
 WESTERRING 27  
 9700 OUDENAARDE  
 BELGIUM

**Label 3 (Cognac - 1LA840):**  
 OUTER SHELL: 100% Leather  
 MEMBRANE: 100% Cotton  
 LINING: 100% Cotton  
**LAUSANNE JACKET**  
 Cognac - 1LA840  
 12/12/2021  
 30PW 19-21  
**WWW.RICHA.EU**  
 WESTERRING 27  
 9700 OUDENAARDE  
 BELGIUM

**Care Label:**  
 CLEAN WITH A DAMP CLOTH AND LUKEWARM WATER / HANG OUT TO DRY AT ROOM TEMPERATURE / TREAT THE DRY GARMENT WITH LEATHER CONDITIONER.  
 NETTOYER À L'EAU TIÈDE À LAIDE D'UN CHIFFON HUMIDE / ÉTENDRE ET LAISSER SÉCHER À TEMPÉRATURE AMBIENTE / TRAITER LE VÊTEMENT SEC AVEC UN CONDITIONNEUR POUR CUIR.  
 MIT EINEM FEUCHTEN TUCH UND LAUWARMEM WASSER REINIGEN / ZUM TROCKNEN BEI ZIMMER-TEMPERATUR AUFHÄNGEN / DAS TROCKENE KLEIDUNGSGÜCK MIT LEDERPFLEGE MITTEL BEHANDELN.  
 REINIG MET EEN VOCHTIGE DOEK EN LAUW WATER / HANG UIT OM OP KAMERTEMPERATUUR TE DROGEN / BEHANDEL HET DROGE KLEIDINGSTUK MET LEERCONDITIONER.  
 PULIRE CON ACQUA TIEPIDA E UN PANO UMIDO / APPENDERE E LASCIARE ASCIUGARE A TEMPERATURA AMBIENTE / TRATTARE IL CAPO ASCIUTTO CON PRODOTTI PER CUIRO.  
 LIMPIAR CON UN PAÑO HÚMEDO Y AGUA TIBIA / COLGAR Y SECAR A TEMPERATURA AMBIENTE / TRATAR LA PRENSA SECA PRODUCTOS PARA CUERO.  
 MADE IN PAKISTAN

**D3O Advertisement:**  
**RICHA**  
 FEEL SAFE, FEEL GOOD  
 FITTED WITH LEVEL 1 (EN 1621-2:2014) CENTRAL BACK PROTECTOR AND LEVEL 1 (EN 1621-1:2012) EVO X LIMB PROTECTORS  
 UPGRADABLE TO LEVEL 1 (EN 1621-2:2014) & LEVEL 2 (EN 1621-2:2014) VIPER BACK PROTECTOR  
 UPGRADABLE TO LEVEL 1 (EN 1621-1:2012) GHOST FOR MORE LOW-PROFILE, BREATHABLE LIMB PROTECTION OR LEVEL 2 (EN 1621-2:2014) EVO PRO X FOR GREATER PROTECTION  
**UKCA CE D3O**

**Size Chart:**  
 L  
 98 - 102  
 172 - 178

**Address Label:**  
**RICHA N.V.**  
**WESTERRING 27**  
**9700 OUDENAARDE**  
**BELGIUM**  
**www.richa.eu**

**Size Label:**  
**L**

### Method of marking of the garment:

Labels

### PPE subject to ageing :

Peremption period: 5 years (after first use) when stored in appropriate conditions (humidity, temperature, clean , ventilated, light). Before use, the garment shall be visually controlled. In case of deterioration the garment must be scrapped (abrasion, cut, tear, ...).

### Cleaning instructions:

The garment is not washable

## MEANS OF CONTROL

1. Research and development
2. Sourcing
3. Purchasing
4. Documentation and traceability
5. Receipt of raw materials / Control of supplies
  - Testing of raw materials in laboratory: pH & Azoics test with every new shipment. Also Chromium in case of leather.
  - Testing on tear and impact and abrasion for all the new materials.
6. Quality control during garment manufacturing
7. Quality control of finished garments
8. Quality control packaging & labels
9. Quality control finished shipment
10. Quality control necessary documents
11. Receipt and inspection of documents and garments at headquarters
12. Written evaluation finished order

