



EU-TYPE EXAMINATION CERTIFICATE



The following model of Personal Protective Equipment has been subjected to an EU-type examination in accordance with the module B of the PPE regulation (2016/425) and has been shown to satisfy to essential health and safety requirements.

Certificate N° 0075/1744/162/12/21/2200 - EXT 03/09/22

Issued by CTC, Notified Body N°0075, to the following model of personal protective equipment :

Manufacturer : **RICHA**
Westerring 27, 9700 Oudenaarde
BELGIUM

Description

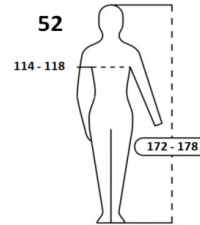
PPE Type : *Protective garments for motorcycle riders: class of protection AA*

Product reference : **Toulon Jacket Black Edition**

Article code : **1TLB100**

Available sizes : **46 to 64**

Pictures :



Reference standard :

Levels of performance / class of protection

EN ISO 13688:2013

-

EN 17092-3:2020

CLASS AA GARMENT

At the date of the certificate, the product is in compliance with Annex XVII of REACH regulation (n° 1907/2006 and revisions)

Full description of the PPE, reference rules verified in the context of the EU-type examination and information given on the product are detailed in the manufacturer's technical file index 01 dated from September 2022 and the user notice v02/2021

NOTA : Any modification to new items of the personal protective equipment object of this EU type approval certificate or any modification of the information contained in the manufacturer technical file which served for the deliverance of the EU type approval certificate (change of address, change of company status) should be brought to the attention of the notified body in accordance with Annex V §7.2 of Regulation 2016/425. Any marking on the PPE which is not concerned by the Regulation (UE) 2016/425, is not covered by this certificate.

Issued in Lyon by
Didier GUISADO
Certification and Quality Manager

Date of first issue : 23 September 2022
End of validity date : 23 September 2027



In application of the Regulation 2016/425 of the European parliament and the Council of 9th March 2016 related to Personal Protective Equipment and repealing the Directive 89/686/EEC.



Accreditation n° 5-0594
Scope available on:
www.cofrac.fr

www.ctcgroupe.com

cemarking@ctcgroupe.com

CTC - 4, rue Hermann Frenkel - 69367 Lyon cedex 07 - France
Tél. : +33 (0)4 72 76 10 10 - Fax : +33 (0)4 72 76 10 00 - ctclyon@ctcgroupe.com

Comité Professionnel de Développement Économique (CPDE) Cuir Chaussure Maroquinerie Ganterie
Loi 78-654 du 22.06.1978 - Siret 77564972600160 - Code NAF 9412Z - TVA FR 88775649726

RICHA

MANUFACTURER'S TECHNICAL FILE TO THE PPE
REGULATION 2016/425

Reference of the product	:	Toulon Jacket Black Edition
Article code	:	1TLB100
Technical file index	:	01
Last update	:	September 2022

IDENTIFICATION

Reference of the product	:	Toulon Jacket Black Edition
Article code	:	1TLB100
This product is a major variant of Toulon 2 jacket - 1TL2.		
Technical file index :	:	01
Last update :	:	September 2022

Manufacturer:

RICHA
Westerring 27, 9700 Oudenaarde
BELGIUM
tel : 0032 55 235326
fax : 0032 55 428110

Factories:

PAK WORLD INDUSTRY
Dheera Sandha, 5km-Main Pasroor Road, Link Cshauni, Sialkot
PAKISTAN

GARMENT DESCRIPTION

General description and intended use:

This product is a jacket and it is a major variant of the model Toulon 2 jacket - 1TL2.

This garment is a category II PPE.

This garment is designed for motorcycle riders. It offers protection from impact and abrasion, using materials and construction that meet higher requirements than for garments covered by part 4 of this standard series and lower requirements than for garments covered by part 2 of the EN 17092 series. Class AA garments generally offer protection, against the risks of the greatest diversity of riding activities, and they may have lower ergonomic and weight penalties than Class AAA garments.

Visual description of the garment :



Risk assessment (Essential Health and Safety Requirement. Annex II - PPE Regulation)

		Applicable	Covered by
§1	Requirements defined in the Annex II §1 are applicable to all PPE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§1.4	Manufacturer's instructions and information is available	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.1	PPE incorporating adjustments systems	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.2	PPE is designed and manufactured in a way that perspiration resulting from use is minimised. Otherwise it must be equipped with means of absorbing perspiration.	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.4	If it is known that the design performance of new PPE may be significantly affected by ageing, the month and year of manufacture and/or, if possible, the month and year of obsolescence must be indelibly and unambiguously marked on each item of PPE placed on the market and on its packaging.	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.4	Where appreciable and rapid deterioration in PPE performance is likely to be caused by ageing resulting from the periodic use of a cleaning process recommended by the manufacturer, the latter must, if possible, affix a marking to each item of PPE placed on the market indicating the maximum number of cleaning operations that may be carried out before the equipment needs to be inspected or discarded. Where such a marking is not affixed, the manufacturer must give that information in his instructions	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.5	PPE which may be caught up during use	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.9	PPE incorporating components which can be adjusted or removed by the user	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.12	PPE bearing one or more identification markings or indicators directly or indirectly relating to health and safety	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.14	Multi-risk PPE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§3.1.1	The PPE is intended to protect against impact caused by falling or ejected objects and collisions of parts of the body with an obstacle	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§3.3	The PPE is intended to protect against mechanical injuries	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
Specific application	Motorcycle garment	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking

Garment constitution

	Material reference	Material description	Color	Basis weight or thickness	Present in zone?		
					Z1	Z2	Z3
Outer material	PW-MT#250 (BUFFALO NATURAL LEATHER MATT)	100% leather	Black	0,9 - 1,0 MM	x	x	x
	PW-MT#82 (GOAT ANALINE LEATHER BLACK)	100% leather	Black	0,9 - 1,0 MM		x	
Lining	PW-MT#186 (COTTON CHECK FABRIC BLACK/GREY/WHITE)	50% cotton, 50% polyester	Black/grey/white	115 g/m ²	x	x	x
	PW-MT#5 (POLYESTER LYCRA (02-02-14-001))	80% polyester, 20% spandex	Black	204 g/m ²			
Pocket	PW-MT#183 (Twill ZEAN COTTON BLACK)	100% cotton	Black	295 g/m ²			
	PW-MT#10 (COTTON FABRIC BLACK)	100% cotton	Black	135 g/m ²			
Collar	PW-MT#61 (POLYESTER NEOPRENE (02-02-07-004))	85% polyester, 15% elastane	Black	489 g/m ²			
	PW-MT#13 (POLYESTER SOFTSHELL FABRIC BLACK IMPORTED)	100% polyester	Black	340 g/m ²			
	PW-MT#137 (POLYESTER JERSEY BLACK)	52% cotton, 48% polyester	Black	196 g/m ²			
Button	PW-MT#173 (METAL RING SNAP BUTTON R - ALLOY TOP 16MM BRASS)	Brass	Metallic				
	PW-MT#175 (CAP RIVET R 7MM WITH ALLOY PIN BRASS)	Brass	Metallic				
Zip	GEN-MT#14 (YKK NYLON ZIP #5 (03-02-02-037))		Black				
	GEN-MT#12 (YBS CONNECTION ZIP #8 (LOWER PART) (03-01-01-049))		Black				
	GEN-MT#69 (YKK #5 ZIP GUN METAL (03-01-05-002))		Metallic				
	GEN-MT#68 (YKK #8 ZIP GUN METAL (03-01-05-007))		Metallic				

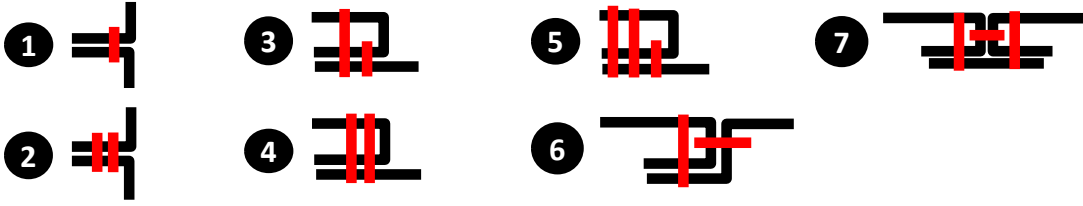
Material combinations

	Material reference	Combination present in zone?		
		Zone 1	Zone 2	Zone 3
Material combination 1	PW-MT#250 (BUFFALO NATURAL LEATHER MATT BLACK)	x	x	x

Description of the seams

		Reference	Seam type	Zone 1	Zone 2	Zone 3	Protector pocket
Seam 1	Material 1	PW-MT#250 (BUFFALO NATURAL LEATHER MATT BLACK)			x	x	
	Material 2	PW-MT#250 (BUFFALO NATURAL LEATHER MATT BLACK)					
Seam 2	Material 1	PW-MT#250 (BUFFALO NATURAL LEATHER MATT BLACK)		x	x		
	Material 2	PW-MT#250 (BUFFALO NATURAL LEATHER MATT BLACK)					
Seam 3	Material 1	PW-MT#250 (BUFFALO NATURAL LEATHER MATT BLACK)			x	x	
	Material 2	PW-MT#250 (BUFFALO NATURAL LEATHER MATT BLACK)					
Seam 4	Material 1	PW-MT#186 (COTTON CHECK FABRIC BLACK/GREY/WHITE)					x
	Material 2	PW-MT#186 (COTTON CHECK FABRIC BLACK/GREY/WHITE)					

(Types of seam)



SEAM MOCK-UPS

SEAM NUMBER	MATERIAL 1	MATERIAL 2	STITCH TYPE	STATUS
A1	PW-MT#250 (BUFFALO NATURAL LEATHER MATT BLACK (02-07-04-006))	PW-MT#250 (BUFFALO NATURAL LEATHER MATT BLACK (02-07-04-006))	2mm stitch	Sent with Toulon 2
B1	PW-MT#250 (BUFFALO NATURAL LEATHER MATT BLACK (02-07-04-006))	PW-MT#250 (BUFFALO NATURAL LEATHER MATT BLACK (02-07-04-006))	6mm stitch	Sent with Toulon 2
C1	PW-MT#250 (BUFFALO NATURAL LEATHER MATT BLACK (02-07-04-006))	PW-MT#250 (BUFFALO NATURAL LEATHER MATT BLACK (02-07-04-006))	Hidden stitch	Sent with Toulon 2

PROTECTION SCOPE

This garment meets the essential health and safety requirements of the Personal Protective Equipment Regulation (UE) 2016/425. It is a category II product.

This garment is designed for motorcycle riders. It offers protection from impact and abrasion, using materials and construction that meet higher requirements than for garments covered by part 4 of this standard series and lower requirements than for garments covered by part 2 of the EN 17092 series. Class AA garments generally offer protection, against the risks of the greatest diversity of riding activities, and they may have lower ergonomic and weight penalties than Class AAA garments.

GENERAL REQUIREMENTS

Range of size

Size	46	48	50	52	54	56	58	60
Heigh (cm)	166 - 172	166 - 172	169 - 175	172 - 178	175 - 181	178 - 184	181 - 187	184 - 190
Chest or bust girth (cm)	102 - 106	106 - 110	110 - 114	114 - 118	118 - 122	122 - 126	126 - 130	130 - 134

Size	62	64
Heigh (cm)	185 - 191	186 - 192
Chest or bust girth (cm)	134 - 138	138 - 142

SPECIFIC REQUIREMENTS AND PERFORMANCE LEVELS

Standard EN 17092-3:2020

			Zone 1	Zone 2	Zone 3
Dimensional stability of the garment (N/A if no cleaning required)		%	± 5		
Impact protector location and fixation		over the correct location on the body, secured within the pockets and secured in their position.			
External impact protector location and fixation		pocket shall meet the requirements of the appropriate zone. Protector shall not be released			
Impact abrasion	Darmstadt / no hole on the 9 test pieces	rpm	412	265	147
Seam strength	by zone	N/mm	≥8	≥8	≥6
	protector pocket	N/mm	≥4		
Seam construction	general	-	at least one line protected		
	leather or textile abrasion overlays	-	at least 2 rows of stitching		
	hard shell overlays	-	at least 2 rows of stitching		
Tear strength	by zone	N	≥40	≥40	≥30
	protector pocket	N	≥10		
Restraint	Two pieces suits	no gap and no opening			
	sleeve	no extraction of the cone			
	Thumb loops distance A-B	mm	max 140		
Innocuousness	EN ISO 13688:2013 § 4.2 + REACH	pH, Cr VI (leather), Ni (metal in contact with skin), Azo dyes (if contact with skin), Tin, Cadmium (coated material), PAH (plastic in contact with skin), phtalates (polymers in contact with skin)			
Structural closure	same test as seams	N/mm	≥8	≥8	≥6
Vents	protected by same SSL or by SSL zone 3 if opening limited to 4cm at 90° of the length				
Pockets	protected by same SSL extended along the interior of the pocket beyond the opening at least an additional 3 cm				
Fit and ergonomics	EN 17092-1, 5.5 : all answers positive				

TEST REPORTS

1	Satra 2777/10837-01/E00-00
2	Satra 2777/10813-03/E00-00
3	Satra 2777/13054-03/E00-00
4	Satra 2777/11251-01/E00-00
5	Satra 2777/10815-01/E00-00
6	Satra 2777/10815-01/E00-00
7	Satra 2777/10608-02/E00-00

8	Satra 2777/10804-01/E00-00
9	L210612059_1
10	L201220679_1
11	L210611086_1
12	L220304218_1
13	L210508209_1
14	L201220673_1

15	L210407584-1
16	MT19120041
17	L220509467_1
18	L220509470_1
19	L220815743_1
20	L210916454_1
21	L210407497_1

		Reports
4.1 - General		
4.1.1 Innocuousness and RECh - Annex XVII		9+10+11+12+13+16+17+19+20+21
4.1.3 Dimensional stability of garments	Washing Temperature : Number of washing cycles :	n.a
4.2 - Impact Energy Absorption		
4.2.1 General		1+2+3+4+5+6+7+8+14
4.2.2 Impact protector location and fixation		1+2+3+4+5+6+7+8+14
4.3 Impact abrasion resistance		14
4.4 - Structurally Strong Seams (SSS)		
4.4.1 - General		14
4.4.2 Seam strength		14
4.5 - Tear strength		
4.5 Tear strength		18
4.6- Restraint		
4.6.1 - General		n.a
4.6.2 Two-piece suit requirements for joint between the upper and the lower part		15
4.6.3 Garment sleeve restraint		14
4.7- Additional garment construction requirements		
4.7.2 - Structural closures		14+18
4.7.3 - Vents		n.a
4.7.4 - Pockets		14
4.7.5 - Zone intrusions		n.a
4.7.7 - Use of open mesh materials		n.a
4.7.8 - Use of retroreflective materials (optional)	Performance of the retroreflective materials shall be in conformity with Clause 6 of EN 1150:1999. This requirement does not apply to reflective elements included for reasons of design or decoration.	n.a
4.8 Fit and ergonomics		14

MARKING - PACKAGING

Marking of the garment:

Logo of Manufacturer

Address of Manufacturer

Logo



Product reference:

Toulon Jacket Black Edition

Article Code:

1TLB100

Size indicator

Pictograms

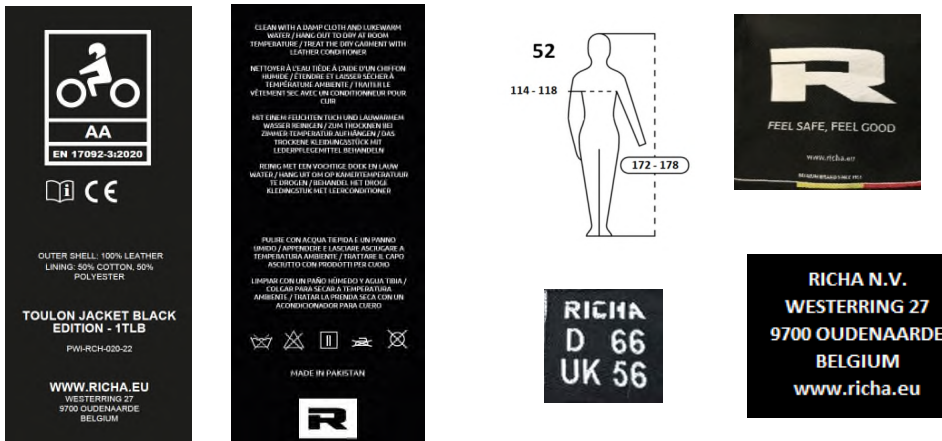
Indication of the protection Class AA

Date of Manufacture (month/year) and/or serial/batch number

Date of obsolescence (month/year) if applicable

Location of the marking: Inside labels

Garment marking example:



Method of marking of the garment:

Labels

PPE subject to ageing :

Peremption period: 5 years after first use when stored in appropriate conditions (humidity, temperature, clean , ventilated, light). Before use, the garment shall be visually controlled. In case of deterioration the garment must be scrapped (abrasion, cut, tear, ...).

Cleaning instructions:

The garment is not washable

MEANS OF CONTROL

1. Research and development
 2. Sourcing
 3. Purchasing
 4. Documentation and traceability
 5. Receipt of raw materials / Control of supplies
 - Testing of raw materials in laboratory: pH & Azoics test with every new shipment
 6. Quality control during glove manufacturing
 7. Quality control of finished gloves
 8. Quality control packaging & labels
 9. Quality control finished shipment
 10. Quality control necessary documents
 11. Receipt and inspection of documents and gloves at headquarters
 12. Written evaluation finished order
- See ISO 9001 certificate
Also ISO 14001 and ISO 45001 available

DNV-GL

MANAGEMENT SYSTEM CERTIFICATE

Certificate No: 202759-2016-AQ-BEL-RvA Initial certification date: 22 August 2016 Valid: 22 August 2019 - 21 August 2022

This is to certify that the management system of

Richa

Westerring 27, 9700 Oudenaarde, Belgium

has been found to conform to the Quality Management System standard:
ISO 9001:2015

This certificate is valid for the following scope:
The design, distribution, customization and post-delivery activities of motorcycle clothing and accessories.

Place and date:
Barendrecht, 07 November 2019

The RvA is a signatory to the IAF MLA

For the issuing office:
DNV GL - Business Assurance
Zwolsweg 1, 2994 LB, Barendrecht,
Netherlands

J.M.C.N. van Gijzen

Management Representative

Lack of fulfillment of conditions as set out in the Certification Agreement may render this Certificate invalid.
ACCREDITED UNIT: DNV GL Business Assurance B.V., Zwolsweg 1, 2994 LB, Barendrecht, Netherlands. TEL: +31 102922689. www.dnvgl.com/assurance

PAK WORLD INDUSTRY

DHEERA SANDHA, 5-KM MAIN PASRUR ROAD, LINK CSHAUNI SULEHRIAN ROAD,
SIALKOT-PAKISTAN

Bureau Veritas Certification Holding SAS - UK Branch certifies that the Management System of the above organisation has been audited and found to be in accordance with the requirements of the management system standards detailed below

ISO 9001:2015

Manufacturing & Export of Yarn, Grey Fabric, Denim Fabric and Garments (Woven Bottom)

Original cycle start date:	16 th April 2020
Expiry date of previous cycle:	N/A
Certification / Recertification Audit date:	30 th March 2020
Certification / Recertification cycle start date:	16 th April 2020

Subject to the continued satisfactory operation of the organization's Management System, this certificate expires on: **15th April 2023**

Certificate No. MER20.311/UQ
Version: 01
Revision date: 16th April 2020

Signed on behalf of BVCH SAS UK Branch

Certification body address: 5th Floor, 66 Finscoe Street, London E1 6HG, United Kingdom
Bureau Veritas Pakistan (Private) Ltd. Office No. 06, Third Floor, Sankar Begum Plaza,
Blue Area, Islamabad, Pakistan
Further clarifications regarding the scope of this certificate and the applicability of the management system requirements may be obtained by consulting the organisation.
To check this certificate validity please call: (+9231) 244278-75-75