## **EU-TYPE EXAMINATION CERTIFICATE**

The following model of Personal Protective Equipment has been subjected to an EU-type examination in accordance with the module B of the PPE regulation (2016/425) and has been shown to satisfy to essential health and safety requirements.

#### Certificate N° 0075/1744/162/09/21/1495

Issued by CTC, Notified Body N°0075, to the following model of personal protective equipment :

Manufacturer : **RICHA** Westerring 27, 9700 Oudenaarde Belgium Description **PPE Type :** Protective garments for motorcycle riders: class of protection A Product reference : AIRVENT EVO 2 TROUSERS Black – 7AVEII100 Article code : Grey/black – 7AVEII200 Black/red – 7AVEII400 Long black – 7AVEIIL100 Long grey/black – 7AVEIIL200 Long black/red – 7AVEIIL400 Short black – 7AVEIIS100 Short grey/black – 7AVEIIS200 Short black /red - 71//EIIS/00 Available sizes : XS to 6XL **Pictures**: RICHA MADE IN CHINA RICHA N.V. WESTERRING 27 AIRVENT EVO 2 TROUSERS RICHA NV 9700 OUDENAARDE ARTNR 7AVEII ORDER NR SIZE (172-178) BELGIUM www.richa.eu 01IE36-20 UTSHELL RICHA 85% polyester 15% nylon (€∏] LINING: 90% polyester 10% nylon **Reference standard :** Levels of performance / class of protection EN ISO 13688:2013 **CLASS A GARMENT** EN 17092-4:2020 At the date of the certificate, the product is in compliance with Annex XVII of REACh regulation (n° 1907/2006 and revisions) Full description of the PPE, reference rules verified in the context of the EU-type examination and information given on the product are detailed in the manufacturer's technical file index 01 dated from September 2021 and the user notice v02/2021 NOTA : Any modification to new items of the personal protective equipment object of this EU type approval certificate or any modification of the information contained in the manufacturer technical file which served for the deliverance of the EU type approval certificate (change of address, change of company status) should be brought to the attention of the notified body in accordance with Annex V §7.2 of Regulation 2016/425. Any marking on the PPE which is not concerned by the Regulation (UE) 2016/425, is not covered by this certificate. Issued in Lyon by Date of first issue : 08 September 2021 **Didier GUISADO** End of validity date : 08 September 2026 Certification and Quality Manager suident 빙 www.ctcgroupe.com

In application of the Regulation 2016/425 of the European parliament and the Council of 9th March 2016 related to Personal Protective Equipment and repealing the Directive 89/686/EEC.



MARKING

TIFIED BOD

n° 0075

y CT

Accreditation n# 5-0594 Scope available on:

www.cofrac.fr



#### cemarking@ctcgroupe.com

CTC - 4, rue Hermann Frenkel - 69367 Lyon cedex 07 - France Tél. : +33 (0)4 72 76 10 10 - Fax : +33 (0)4 72 76 10 00 - ctclyon@ctcgroupe.com

Comité Professionnel de Développement Économique (CPDE) Cuir Chaussure Maroguinerie Ganterie Loi 78-654 du 22.06.1978 - Siret 77564972600160 - Code NAF 9412Z - TVA FR 88775649726

### **RICHA**

# MANUFACTURER'S TECHNICAL FILE TO THE PPE REGULATION 2016/425

Reference of the product	:	AIRVENT EVO 2 TROUSERS
Article code	:	Black – 7AVEII100 Grey/black – 7AVEII200 Black/red – 7AVEII400 Long black – 7AVEIIL100 Long grey/black – 7AVEIIL200 Long black/red – 7AVEIIL400 Short black – 7AVEIIS100 Short grey/black – 7AVEIIS200 Short black/red – 7AVEIIS400
Technical file index	:	01
Last update	:	September 2021

	IDENTIFICATIO	DN
Reference of the product	:	AIRVENT EVO 2 TROUSERS
		Black – 7AVEII100
		Grey/black – 7AVEII200
		Black/red – 7AVEII400
		Long black – 7AVEIIL100
Article code	:	Long grey/black – 7AVEIIL200
		Long black/red – 7AVEIIL400
		Short black – 7AVEIIS100
		Short grey/black – 7AVEIIS200
		Short black/red – 7AVEIIS400
This product is a basic model.		
Technical file index :	:	01
Last update :	:	September 2021
		September 2021

#### Manufacturer:

RICHA Westerring 27, 9700 Oudenaarde Belgium tel : 0032 55 235326 fax : 0032 55 428110

#### **Factories:**

IE MOTO CO LTD ROOM 202 2FL BASANGGA 124, SANGIL DONG KANGDONG GU SOUTH KOREA tel: \*00821035202449

#### **GARMENT DESCRIPTION**

#### General description and intended use:

This product is a trousers and it is a basic model.

This garment is a caterogy II PPE.

This garment is designed for motorcycle riders. It offers a minimum necessary degree of protection from impact and abrasion, using materials and construction that meet lower requirements than for parts 2 and 3 of the EN 17092 series. Class A garments are expected to have the least ergonomic and weight penalties.

#### Visual description of the garment :



		Applicable	Covered by
			Standard
§1	Requirements defined in the Annex II §1 are applicable to all PPE	1	Instruction for use
			✓ Marking
			✓ Standard
§1.4	Manufacturer's instructions and information is available	$\checkmark$	☑ Instruction for use
			Marking
			✓ Standard
§2.1	PPE incorporating adjustements systems	$\checkmark$	✓ Instruction for use
			✓ Marking
	PPE is designed and manufactured in a way that perspiration resulting from use is minimised. Otherwise it must be equipped with means of absorbing perspiration.		✓ Standard
§2.2		$\checkmark$	✓ Instruction for use
	it must be equipped with means of absorbing perspiration.		Marking
	If it is known that the design performance of new PPE may be significantly affected by ageing, the month		Standard
§2.4	and year of manufacture and/or, if possible, the month and year of obsolescence must be indelibly and unambiguously marked on each item of PPE placed on the market and on its packaging.	<b>v</b>	✓ Instruction for use
5			
			✓ Marking
	Where appreciable and rapid deterioration in PPE performance is likely to be caused by ageing resulting from the periodic use of a cleaning process recommended by the manufacturer, the latter must, if possible, affix a marking to each item of PPE placed on the market indicating the maximum number of cleaning operations that may be carried out before the equipment needs to be inspected or discarded. Where such a marking is not affixed, the manufacturer must give that information in his instructions		Standard
§2.4			✓ Instruction for use
			✓ Marking
			Standard
§2.5	PPE which may be caught up during use		✓ Instruction for use
			Marking
		V	Standard
§2.9	PPE incorporating components which can be adjusted or removed by the user		☑ Instruction for use
			Marking
	DDE boaring one or more identification markings or indicators directly or indirectly relating to boalth and		✓ Standard
§2.12	PPE bearing one or more identification markings or indicators directly or indirectly relating to health and safety	<b>v</b>	☑ Instruction for use
			✓ Marking
			✓ Standard
§2.14	Multi-risk PPE	$\checkmark$	✓ Instruction for use
			✓ Marking
	The PPE is intended to protect against impact caused by falling or ejected objects and collisions of parts		Standard
§3.1.1	of the body with an obstacle	~	✓ Instruction for use
	of the body with an obstacle		Marking
			✓ Standard
§3.3	The PPE is intended to protect against mechanical injuries	$\checkmark$	☑ Instruction for use
			✓ Marking
			✓ Standard
cific application	Motorcycle garment	<b>I</b>	✓ Instruction for use
			✓ Marking

Garment cor	nstitution						
	Material reference		Color	Basis weight	Pres	ent in z	one?
		Material description	Color	or thickness	Z1	Z2	Z3
	IEM-MT#8 - POLY 600D PU 2 TIME	100% polyester	Black	235 g/m²		x	
	IEM-MT#1 - #5302 FABRIC	100% polyester	Black	220 g/m²	x	x	x
	IEM-MT#3 - #4311 RIP-STOP	100% nylon	Black	200 g/m²		x	
Outer material	IEM-MT#2 - P2M 320-1 MESH	100% polyester	Black	312 g/m²		x	x
	IEM-MT#4 - POLY 600D PU 2 TIME	100% polyester	Red	235 g/m²		x	
	IEM-MT#5 - POLY 600D MILK COATING	100% polyester	White	235 g/m²	x		
	IEM-MT#6 - SURE GRIP	100% polyester	Black	535 g/m²		х	x
	IEM-MT#24 - 210T TAFFETA 4000MM PU	100% polyester	Black	85 g/m²			
Lining	IEM-MT#15 - K-530	100% polyester	Black	50 g/m²			
	IEM-MT#19 - 210 T TAFETTA TAPE	100% polyester	Black	55 g/m²			
	IEM-MT#17 - #8102 REISSA	100% polyester	Black	125 g/m²			
Removable lining	IEM-MT#18 - 2,2CM SEAM TAPE	100% polyester	Transparant				
Pocket	IEM-MT#14 - 11:1 POLY MESH	100% nylon	Black	99 g/m²			
	GEN-MT#24 - R RUBBER COATED BUTTON (04-01-052)		Black				
Button	GEN-MT#181 - FRONT SNAP & HOOK		Black/metallic				
	GEN-MT#19 - VELCRO (HOOK & LOOP) 1.5 INCH (04-05-008)		Black				
	GEN-MT#178 - #5 YKK NYLON CLOSE DALH SLIDERXS/M		Black				
Zip	GEN-MT#14 - YKK NYLON ZIP #5 CLOSE END		Black				
	GEN-MT#12 - YBS CONNECTION ZIP #8		Black				

п

#### **Material combinations**

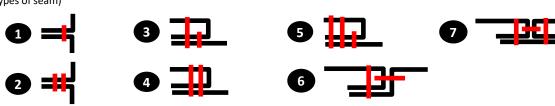
	Material reference	Combin	ation present i	in zone?
	Waterial reference	Zone 1	Zone 2	Zone 3
Material	IEM-MT#1 - #5302 FABRIC	×	x	x
combination 1	IEM-MT#14 - 11:1 POLY MESH	^	*	^
Material	IEM-MT#1 - #5302 FABRIC		×	X
combination 2	IEM-MT#19 - 210T TAFETTA TAPE		х	х
Material	Material IEM-MT#2 - P2M 320-1 MESH		х	x
combination 3	IEM-MT#14 - 11:1 POLY MESH		×	*
Material combination 4	IEM-MT#3 - #4311 RIP-STOP	×	×	x
	IEM-MT#14 - 11:1 POLY MESH	^	~	~
Material	IEM-MT#6 - SURE GRIP		x	x
combination 5	IEM-MT#1 - #5302 FABRIC		^	^
	IEM-MT#8 - POLY 600D PU 2 TIME			
Material	IEM-MT#14 - 11:1 POLY MESH		x	×
combination 6	IEM-MT#1 - #5302 FABRIC		x	x
	IEM-MT#1 - #5302 FABRIC			

#### **Description of the seams**

		Reference	Seam type	Zone 1	Zone 2	Zone 3	Protector pocket				
Seam 1	Material 1	IEM-MT#1 - #5302 FABRIC	3		х	x					
Seamin	Material 2	IEM-MT#1 - #5302 FABRIC	5		X	x					
Seam 2	Material 1	IEM-MT#1 - #5302 FABRIC	3		X	x					
Seam 2	Material 2	IEM-MT#3 - #4311 RIP-STOP	5		х	x					
Seam 3	Material 1	IEM-MT#1 - #5302 FABRIC	3		х	x					
Seam S	Material 2	IEM-MT#2 - P2M 320-1 MESH	5		X	x					
Seam 4	Material 1 IEM-MT#1 - #5302 FABRIC	3	x	х	x						
Seall 4	Material 2	IEM-MT#8 - POLY 600D PU 2 TIME	5	5	5	5	5	x	X	^	
Seam 5	Material 1	IEM-MT#2 - P2M 320-1 MESH	3		X	x					
Seam 5	Material 2	IEM-MT#8 - POLY 600D PU 2 TIME	5		х	^					
Seam 6	Material 1	IEM-MT#3 - #4311 RIP-STOP	3		х	x					
Seamo	Material 2	IEM-MT#8 - POLY 600D PU 2 TIME	5		X	x					
Seam 7	Material 1	IEM-MT#1 - #5302 FABRIC	3		х	x					
Seam /	Material 2	IEM-MT#1 - #5302 FABRIC	3		X	x					
Seam 8	Material 1	IEM-MT#14 - 11:1 POLY MESH	1				×				
Sedm 8	Material 2	IEM-MT#14 - 11:1 POLY MESH	1				x				

(Types of seam)















lemoto co., ltd	CUSTOMER : RICHA	STYLE NAME: AIRVENT EVO 2TROUSER STYLE: IE-1940 2019-10-23

#### **PROTECTION SCOPE**

This garment meets the essential health and safety requirements of the Personal Protective Equipment Regulation (UE) 2016/425. It is a category II product.

This garment is designed for motorcycle riders. It offers a minimum necessary degree of protection from impact and abrasion, using materials and construction that meet lower requirements than for parts 2 and 3 of the EN 17092 series. Class A garments are expected to have the least ergonomic and weight penalties.

#### **GENERAL REQUIREMENTS**

Range of size								
Size	XS	S	М	L	XL	2XL	3XL	4XL
Heigh (cm)	163 - 169	166 - 172	169 - 175	172 - 178	175 - 181	178 - 184	181 - 187	184 - 190
Waist girth (cm)	69 - 73	74 - 78	79 - 83	84 - 88	89 - 93	94 - 98	99 - 103	104 - 108
Size	5XL	6XL						
Heigh (cm)	185 - 191	186 - 192						
Waist girth (cm)	109 - 113	114 - 118						

#### SPECIFIC REQUIREMENTS AND PERFORMANCE LEVELS

#### Standard EN 17092-4:2020

			Zone 1	Zone 2	Zone 3	
Dimensional stability of the (N/A if no cleaning required)		%	± 5			
Impact protector location a	nd fixation	over the correct location on the body, secured within the pockets and secured in their position.				
External impact protector lo	ocation and fixation	•		uirements of the appro ased during testing.	priate zone.	
Impact abrasion	Darmstadt / no hole on the 9 test pieces	rpm	265	147	n/a	
	by zone	N/mm	≥6	≥6	≥4	
Seam strength	protector pocket	N/mm		≥4		
	general	-	a	at least one line protect	ed	
Seam construction leather or textile abrasion overlays hard shell overlays		-	а	at least 2 rows of stitch	ing	
		-	at least 2 rows of stitching			
Tear strength	by zone	N	≥35	≥25	≥25	
	protector pocket	N	≥10			
	Two pieces suits		no gap	o and no opening		
Restraint	sleeve	no extraction of the cone				
	Thumb loops distance A-B	mm max 140				
Innocuousness EN ISO 13688:2013 § 4.2 + REACh		contact w	ith skin), Tin,	etal in contact with skir Cadmium (coated ma kin), phtalates (polyme with skin)	terial), PAH	
Structural closure same test as seams		N/mm	≥6	≥6	≥4	
Vents	protected by same SSL or by SSL zone 3 if opening limited to 4cm at 90° of the length					
Pockets		protected by same SSL extended along the interior of the pocket beyond the opening at least an additional 3 cm				
Fit and ergonomics		EN 17092-1,	5.5 : all ansv	vers positive		

### **TEST REPORTS**

1	CTC L210407735_1	8	SATRA 2777/10815-01/E00-00
2	CTC L210407743_1	9	SATRA 2777/11251-01/E00-00
3	CTC L210407748_2	10	
4	CTC L210611651_1	11	
5	SATRA 2777/10609-01/E00-00	12	
6	SATRA 2777/10608-02/E00-00	13	
7	SATRA 2777/13054-03/E00-00	14	

		Reports	
4.1 - General			
Zonning		2	
4.1.1 Innocuousness and REACh - Annex XVII		1	
4.1.3 Dimensional stability of garments	1.1.3 Dimensional stability of garments Number of washing cycles :		
4.2 - Impact Energy Absorption			
4.2.1 General		3+5+6+7+8+9	
4.2.2 Impact protector location and fixation		3+5+6+7+8+9	
4.3 Impact abrasion resistance		3	
4.4 - Structurally Strong Seams (SSS)			
4.4.1 - General		3	
4.4.2 Seam strength		3+4	
4.5 - Tear strength			
4.5 Tear strength	3		
4.6- Restraint			
4.6.1 - General		3	
4.6.2 Two-piece suit requirements for joint between	3		
4.6.3 Garment sleeve restraint		3	
4.7- Additional garment construction requirem	nents		
4.7.2 - Structural closures		3	
4.7.3 - Vents		n.a	
4.7.4 - Pockets	3		
4.7.5 - Zone intrusions	n.a		
4.7.7 - Use of open mesh materials	3		
4.7.8 - Use of retroreflective materials (optional)	Performance of the retroreflective materials shall be in conformity with Clause 6 of EN 1150:1999. This requirement does not apply to reflective elements included for reasons of design or decoration.	n.a	
4.8 Fit and ergonomics		3	

#### Marking of the garment:

Logo of Manufacturer Address of Manufacturer Logo <b>(€</b> Product reference:	AIRVENT EVO 2 TROUSERS
Article Code:	Black – 7AVEII100 Grey/black – 7AVEII200 Black/red – 7AVEII400 Long black – 7AVEIIL100 Long grey/black – 7AVEIIL200 Long black/red – 7AVEIIL400 Short black – 7AVEIIS100 Short grey/black – 7AVEIIS200 Short black/red – 7AVEIIS400
Size indicator Pictograms Indication of the protection Cla	ss A

Date of Manufacture (month/year) and/or serial/batch number Date of obsolescence (month/year) if applicable

Inside the trousers

Location of the marking:

Garment marking example:



#### Method of marking of the garment:

#### Inside labels

#### PPE subject to ageing :

Peremption period: 5 years when stored in appropriate conditions (humidity, temperature, clean, ventilated, light). Before use, the garment shall be visually controlled. In case of deterioration the garment must be scrapped (abrasion, cut, tear, ...).

Cleaning instructions:	
Number of cleaning cycles:	5
Care Instructions:	Remove the protectors before cleaning Hand wash Do not dry clean Do not iron Do not tumble dry Line dry Do not bleach

#### **MEANS OF CONTROL**

1. Research and development

- Testing of separate materials: fabrics tested on impact & abrasion resistance and tear resistance. All materials tested on pH, Azoïcs and/or CrVI - Testing of complete product: seam strength, ergonomics and other required tests to reach certification to the EN standard.

2. Sourcing

Purchasing
 Documentation and traceability

5. Receipt of raw materials / Control of supplies

- Testing of raw materials in laboratory: pH & Azoïcs test with every new shipment. CrVI testing for leather.

6. Quality control during manufacturing

7. Quality control of finished products

8. Quality control packaging & labels

9. Quality control finished shipment

10. Quality control necessary documents

11. Receipt and inspection of documents and finished products at headquarters

12. Written evaluation finished order

