EU-TYPE EXAMINATION CERTIFICATE

The following model of Personal Protective Equipment has been subjected to an EU-type examination in accordance with the module B of the PPE regulation (2016/425) and has been shown to satisfy to essential health and safety requirements.

Certificate N° **0075/1744/162/12/22/2305**

Issued by CTC, Notified Body N°0075, to the following model of personal protective equipment :

Manufacturer : **RICHA NV**
Westerring 27, 9700 Oudenaarde
Belgium

Description

PPE Type : ***Protective motorcycle's glove***

Product reference : **TORCH GLOVE**

Article code : **Black – 5TORC100 , Full Yellow - 5TORC650**

Glove description : **Motorcycle textil/leather glove**

Available sizes : **S, M, L, XL, 2XL, 3XL, 4XL, 5XL**

Pictures :

Reference standard :	Levels of performance
EN ISO 21420 : 2020	-
EN 13594:2015	**Level 1 with Knuckle Protection**

At the date of certificate the product is in compliance with Annex XVII of REACh regulation (n° 1907/2006 and revisions)

Full description of the PPE, reference rules verified in the context of the EU-type examination and information given on the product are detailed in the manufacturer's technical file index 01 dated from DECEMBER 2022 and in the user instruction VERSION 2:2 - MAY 2022

NOTA : Any modification to new items of the personal protective equipment object of this EU type approval certificate or any modification of the information contained in the manufacturer technical file which served for the deliverance of the EU type approval certificate (change of address, change of company status) should be brought to the attention of the notified body in accordance with Annex V §7.2 of Regulation 2016/425. Any marking on the PPE which is not concerned by the Regulation (UE) 2016/425, is not covered by this certificate.

Issued in Lyon by
Didier GUISADO
Certification Manager

CE MARKING DEPARTMENT CTC NB 0075 EC-Type Examination Certificate

Date of first issue : 30 December 2022
End of validity date : 30 December 2027

CE MARKING CTC NOTIFIED BODY n° 0075 by CTC

In application of the Regulation 2016/425 of the European parliament and the Council of 9th March 2016 related to Personal Protective Equipment and repealing the Directive 89/686/EEC.

cofrac CERTIFICATION DE PRODUITS ET SERVICES
Accreditation n# 5-0594
Scope available on:
www.cofrac.fr

www.ctcgroupe.com
cemarking@ctcgroupe.com
CTC - 4, rue Hermann Frenkel - 69367 Lyon cedex 07 - France
Tél. : +33 (0)4 72 76 10 10 - Fax : +33 (0)4 72 76 10 00 - ctclyon@ctcgroupe.com
Comité Professionnel de Développement Économique (CPDE) Cuir Chaussure Maroquinerie Ganterie
Loi 78-654 du 22.06.1978 - Siret 77564972600160 - Code NAF 9412Z - TVA FR 88775649726

RICHA NV

MANUFACTURER'S TECHNICAL FILE TO THE PPE REGULATION 2016/425

Reference of the product	**:**	**TORCH GLOVE**
Article code	**:**	**Black – 5TORC100 , Full Yellow - 5TORC650**
Technical file index	**:**	**01**
Last update	**:**	**DECEMBER 2022**

IDENTIFICATION

Reference of the product :	:	TORCH GLOVE
Article code :	:	Black – 5TORC100 , Full Yellow - 5TORC650
Basic Model		
Technical file index :	:	01
Last update :	:	DECEMBER 2022

Manufacturer :

RICHA NV

Westerring 27, 9700 Oudenaarde

Belgium

tel : 0032 55 235326

fax : 0032 55 428110

Factory :

PAK WORLD INDUSTRY

Dheera Sandha, 5km-Main Pasroor Road, Link Cshauni (SIALKOT)

PAKISTAN

GLOVE DESCRIPTION

General glove description :

Motorcycle textil/leather glove

Visual description (picture back and palm sides) :

Risk assessment (Essential Health and Safety Requirement. Annex II - PPE Regulation)			
		Applicable	Covered by
§1	Requirements defined in the Annex II §1 are applicable to all PPE	☑	☑ Standard ☑ Instruction for use ☑ Marking
§1.4	Manufacturer's instructions and information is available	☑	☑ Standard ☑ Instruction for use ☐ Marking
§2.1	PPE incorporating adjustements systems	☑	☑ Standard ☑ Instruction for use ☑ Marking
§2.4	If it is known that the design performance of new PPE may be significantly affected by ageing, the month and year of manufacture and/or, if possible, the month and year of obsolescence must be indelibly and unambiguously marked on each item of PPE placed on the market and on its packaging.	☑	☑ Standard ☑ Instruction for use ☑ Marking
§2.5	PPE which may be caught up during use	☑	☐ Standard ☑ Instruction for use ☐ Marking
§2.12	PPE bearing one or more identification markings or indicators directly or indirectly relating to health and safety	☑	☑ Standard ☑ Instruction for use ☑ Marking
§3.1.1	The PPE is intended to protect against impact caused by falling or ejected objects and collisions of parts of the body with an obstacle	☑	☑ Standard ☑ Instruction for use ☑ Marking
§3.3	The PPE is intended to protect against mechanical injuries	☑	☑ Standard ☑ Instruction for use ☑ Marking
Specific application	Motorcycle glove	☑	☑ Standard ☑ Instruction for use ☑ Marking

Glove constitution :

	Reference	Color	Material (composition)	Surfacic mass (g/m²)	Gauges	Thickness
Palm	PW-MT#82 - GOAT ANALINE LEATHER (01-02-01-001)	BLACK	LEATHER			0.8-0.9 MM
	GEN-MT#19 - Velcro (Hook & Loop) (04-05-008)	BLACK	100% NYLON			
	PW-MT#277 - SYNTHETIC TOUCH REXINE (25-01-01-004)	Black	70% polyester, 30% rubber			
	PW-MT#255 - EVA RUBBER SHEET 4MM (04-07-020)	Grey	100% PU			4mm
Back	PW-MT#13 - POLYESTER SOFTSHELL FABRIC IMPORTED (02-01-044)	BLACK	100% POLYESTER	320 g/m²		
	PW-MT#64 - POLYESTER SOFTSHEL (02-01-079)	Grey	100% POLYESTER	320 g/m²		
	PW-MT#13-FL - POLYESTER SOFTSHEL (25-02-019)	Yellow	100% POLYESTER	320 g/m²		
	PW-MT#258 - REFLECTOR (02-02-17-013)	SILVER GREY	100% POLYESTER			
	PW-MT#91 - TEMPRA FOAM RUBBER SHEET (25-01-02-009)	GREY	100% polyester			5MM
Cuff	GEN-MT#150 - ELASTIC no17 BABY ELASTIC	BLACK	100% polyester			
	PW-MT#261 - SOOTER (04-06-009)	White	100% Cotton			

	Reference	Color	Material (composition)	Surfacic mass (g/m²)	Gauges	Thickness
Lining	PW-MT#264 - POLYESTER TASLAN FABRIC (25-02-010)	Black	100% Polyester	125 g/m²		
	PW-MT#223 - TINDRA FLEECE FABRIC (02-02-15-050)	Black	100% Polyester	178 g/m²		
	PW-MT#104 - FOAM	GREY	100% polyester			2-5MM
	PW-MT#77 - POLYESTER CORDURA 600 D (02-02-01-032)	Grey	100% Polytester	233 g/m²		
Internal lining (membrane)	PW-MT#259 - HIPORA	WHITE	PVC			
Metacarpal protection	PW-MT#264 - POLYESTER TASLAN FABRIC (25-02-010) + PW-MT#252 - PLASTIC KHOPA (25-01-066) + PW-MT#91 - TEMPRA FOAM RUBBER SHEET (25-01-02-009)	Black/ Grey	PVC + Polyester			
Binding	PW-MT#87 - REXINE MAGZI (02-02-14-006)	Black	70% Polyester, 30% Rubber			

Pictures of material + seams

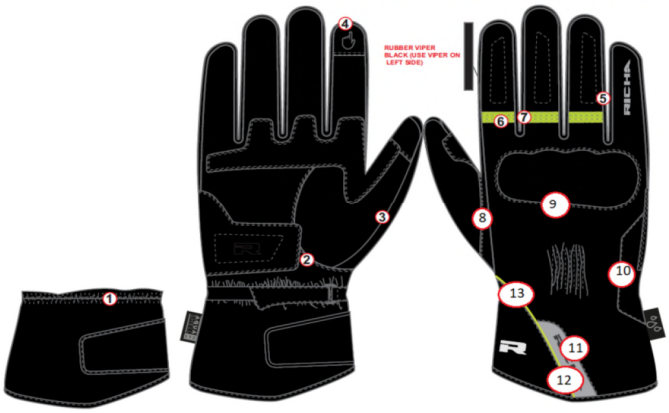
STYLE:NAME:	REMARKS:	DATE
5TORC - TORCH GLOVE - 2170		23/07/2022

FABRIC-DETAIL

- PW-MT#277 - SYNTHETIC TOUCH REXINE
- PW-MT#82 - GOAT ANALINE LEATHER
- PW-MT#13 - POLYESTER SOFTSHEL
- PW-MT#264 - POLYESTER TASLAN FABRIC
- PW-MT#13 - POLYESTER SOFTSHELL
- PW-MT#87 - PU REXINE PIPING
- GEN-MT#19 - VELCRO

STYLE:NAME:	REMARKS:	DATE
5TORC - TORCH GLOVE - 2170		23/07/2022

SEAM-DETAILS (black/fl.yellow)



SEAM CONSTRUCTION
1) PW-MT#82 - GOAT ANALINE LEATHER (01-02-01-001) + PW-MT#13 -POLYESTER SOFTSHELL FABRIC IMPORTED (02-01-044): Zig-Zag stitching
2) PW-MT#82 - GOAT ANALINE LEATHER (01-02-01-001) + PW-MT#82 - GOAT ANALINE LEATHER (01-02-01-001): Flat seam unfolded, double stitching
3) PW-MT#82 - GOAT ANALINE LEATHER (01-02-01-001) + PW-MT#13 -POLYESTER SOFTSHELL FABRIC IMPORTED (02-01-044): Inside seam, single stitching
4) PW-MT#13 -POLYESTER SOFTSHELL FABRIC IMPORTED (02-01-044) + [PW-MT#277 - SYNTHETIC TOUCH REXINE (25-01-01-004) + PW-MT#13 -POLYESTER SOFTSHELL FABRIC IMPORTED (02-01-044)]: Inside seam, single stitching
5) PW-MT#13 -POLYESTER SOFTSHELL FABRIC IMPORTED (02-01-044) + PW-MT#13 -POLYESTER SOFTSHELL FABRIC IMPORTED (02-01-044): Inside seam, single stitching
6) PW-MT#13 -POLYESTER SOFTSHELL FABRIC IMPORTED (02-01-044) + Horizontal Accordion [PW-MT#13 -POLYESTER SOFTSHELL FABRIC IMPORTED (02-01-044) + PW-MT#104 - FOAM + PW-MT#97 - PIPE ELASTIC]: Flat seam folded, single stitching
7) PW-MT#13 -POLYESTER SOFTSHELL FABRIC IMPORTED (02-01-044) + Vertical Accordion [PW-MT#13 -POLYESTER SOFTSHELL FABRIC IMPORTED (02-01-044) + PW-MT#104 - FOAM + PW-MT#97 - PIPE ELASTIC]: Inside seam, single stitching
8) PW-MT#82 - GOAT ANALINE LEATHER (01-02-01-001) + PW-MT#13 -POLYESTER SOFTSHELL FABRIC IMPORTED (02-01-044): Flat seam unfolded, double stitching
9) PW-MT#13 -POLYESTER SOFTSHELL FABRIC IMPORTED (02-01-044) + PW-MT#264 - POLYESTER TASLAN FABRIC (25-02-010): Flat seam unfolded, double stitching
10) PW-MT#13 -POLYESTER SOFTSHELL FABRIC IMPORTED (02-01-044) + PW-MT#13 -POLYESTER SOFTSHELL FABRIC IMPORTED (02-01-044): Flat seam folded, single stitching
11) PW-MT#13 -POLYESTER SOFTSHELL FABRIC IMPORTED (02-01-044) + PW-MT#258 - REFLECTOR: Flat seam folded, single stitching
12) PW-MT#13 -POLYESTER SOFTSHELL FABRIC IMPORTED (02-01-044) + [PW-MT#13 -POLYESTER SOFTSHELL FABRIC IMPORTED (02-01-044) + PW-MT#258 - REFLECTOR:]: Flat seam folded, single stitching
13) PW-MT#13 -POLYESTER SOFTSHELL FABRIC IMPORTED (02-01-044) + [PW-MT#13 -POLYESTER SOFTSHELL FABRIC IMPORTED (02-01-044) + PW-MT#13 -POLYESTER SOFTSHELL FABRIC IMPORTED (02-01-044)]: Flat seam folded, single stitching

PROTECTION SCOPE

This glove meets the essential requirements of the Personal Protective Equipment Regulation 2016/425.

This glove is designed for motorcycle

It is a category II product.

GENERAL REQUIREMENTS

Standard EN ISO 21420 : 2020

Available Size Range: S, M, L, XL, 2XL, 3XL, 4XL, 5XL

The hand sizing system is based on hand circumference and hand length as defined in EN ISO 21420 Annex B table B.1

SPECIFIC REQUIREMENTS AND PERFORMANCE LEVELS

Motorcycle gloves EN 13594 : 2015

Protection offered	Performance levels
Level	Level 1
Knuckle Protection	YES

TEST REPORTS

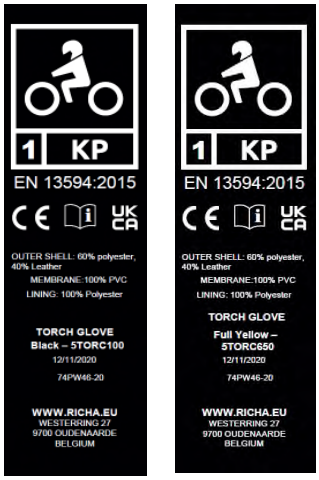
	CTC	Other
EN ISO 21420 + innocuousness	L210612059_1 L221120701_1 L220509439_1 L220509906_1 L220713066_1 L221018206_1 L220303757_1	IDIADA MT20010145 IDIADA MT21010094 IDIADA MT17070072 IDIADA MT20010143
EN 13594	L220713062_1 L221120700_1	IDIADA MT19120041

MARKING - PACKAGING

Information printed on the glove :

Logo of Manufacturer :
Logo CE
Glove's reference : TORCH GLOVE
Article Code : Black – 5TORC100 , Full Yellow - 5TORC650
Size indicator
Pictograms related to risks against which protection is offered with performance levels
Information pictogram
Address of Manufacturer :
Date of Manufacture (month/year) and/or Serial number :

Marking example :



L/9

RICHA N.V.
WESTERRING 27
9700 OUDENAARDE
BELGIUM

Marking of packaging example :

TORCH GLOVE
Black – 5TORC100
L

TORCH GLOVE
Full Yellow – L
5TORC650

Method of marking on the glove :

Labels stitched inside the cuff

Packaging :

Plastic bag with product label

PPE subject to ageing :

Peremption period : 5 years (from first use) after the first use when stored in appropriate conditions (humidity, temperature, clean , ventilated, light). Before use, the glove shall be visually controlled, in case of deterioration the gloves must be scrapped (abrasion, cut, tear, …).

MEANS OF CONTROL

1. Research and development
2. Sourcing
3. Purchasing
4. Documentation and traceability
5. Receipt of raw materials / Control of supplies

- Testing of raw materials in laboratory: pH & Azoïcs test with every new shipment
- Measuring of material weight before accepting shipment to make sure the identical g/m² is purchased as before
- Testing on tear and impact abrasion for all the new materials

6. Quality control during glove manufacturing
7. Quality control of finished gloves

- Control of the the glove finish, if there are deformations in the glove, loose threads, ergonomics, scraping of the material on the skin of 10 pairs randomly selected.
- Aging in climatic chambers of 10 pairs randomly selected

8. Quality control packaging & labels
9. Quality control finished shipment
10. Quality control necessary documents
11. Receipt and inspection of documents and gloves at headquarters
12. Written evaluation finished order

BUREAU VERITAS
Certification

PAK WORLD INDUSTRY
DHEERA SANDHA, 5-KM MAIN PASRUR ROAD, LINK CSHAUNI SULEHRIAN ROAD, SIALKOT-PAKISTAN

Bureau Veritas Certification Holding SAS –UK Branch certifies that the Management System of the above organisation has been audited and found to be in accordance with the requirements of the management system standards detailed below

ISO 9001:2015

Manufacturing & Export of Yarn, Grey Fabric, Denim Fabric and Garments (Woven Bottom)

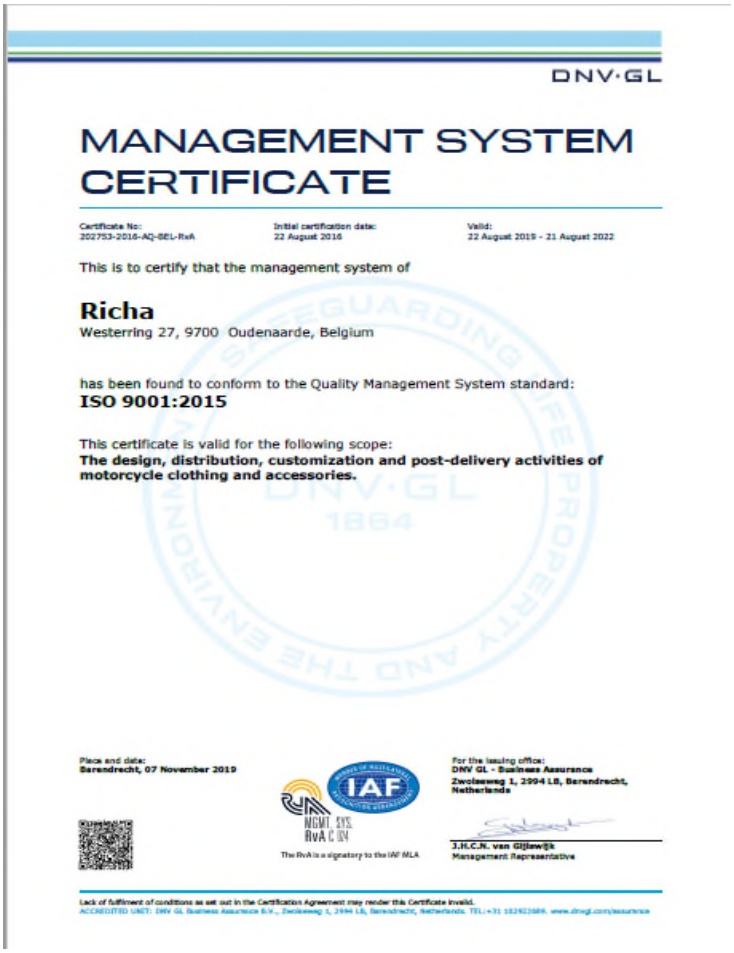
Original cycle start date:	16th April 2020
Expiry date of previous cycle:	N/A
Certification /Recertification Audit date:	30th March 2020
Certification/ Recertification cycle start date:	16th April 2020

Subject to the continued satisfactory operation of the organization's Management System, this certificate expires on: 15th April 2023

Certificate No. MER20.311/UQ Version: 01 Revision date: 16th April 2020

Signed on behalf of BVCH SAS UK Branch

Certification body address: 5th Floor, 66 Prescot Street, LondonE1 8HG, United Kingdom
Bureau Veritas Pakistan (Private) Ltd. Office No. 08, Third Floor, Sardar Begum Plaza, Blue Area, Islamabad, Pakistan
Further clarifications regarding the scope of this certificate and the applicability of the management system requirements may be obtained by consulting the organisation.
To check this certificate validity please call: (+9231) 2347275-76-78



DNV·GL

MANAGEMENT SYSTEM CERTIFICATE

Certificate No:	Initial certification date:	Valid:
202753-2016-AQ-BEL-RvA	22 August 2016	22 August 2019 - 21 August 2022

This is to certify that the management system of

Richa
Westerring 27, 9700 Oudenaarde, Belgium

has been found to conform to the Quality Management System standard:
ISO 9001:2015

This certificate is valid for the following scope:
The design, distribution, customization and post-delivery activities of motorcycle clothing and accessories.

Place and date:
Barendrecht, 07 November 2019

For the issuing office:
DNV GL - Business Assurance
Zwolseweg 1, 2994 LB, Barendrecht, Netherlands

J.H.C.N. van Gijlswijk
Management Representative

Lack of fulfilment of conditions as set out in the Certification Agreement may render this Certificate invalid.
ACCREDITED UNIT: DNV GL Business Assurance B.V., Zwolseweg 1, 2994 LB, Barendrecht, Netherlands. TEL:+31 102922689. www.dnvgl.com/assurance