



EU-TYPE EXAMINATION CERTIFICATE



The following model of Personal Protective Equipment has been subjected to an EU-type examination in accordance with the module B of the PPE regulation (2016/425) and has been shown to satisfy to essential health and safety requirements.

Certificate N° 0075/1744/162/12/21/2200

Issued by CTC, Notified Body N°0075, to the following model of personal protective equipment :

Manufacturer : **RICHA**
Westerring 27, 9700 Oudenaarde
BELGIUM

Description

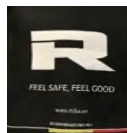
PPE Type : *Protective garments for motorcycle riders: class of protection AA*

Product reference : Toulon 2 jacket

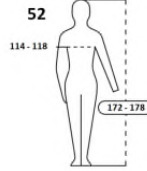
Article code : **Black - 1TL2100**
Grey - 1TL2200
Red - 1TL2400
Orange - 1TL2500

Available sizes : 46 to 70

Pictures :



MATERIAL COMPOSITION
OUTSHELL:
100% leather
LINING:
100% COTTON



RICHA
D 66
UK 56

ORDER \ \ PWI-RCH-110-60
ARTNO \ \ 1TL2

MADE IN PAKISTAN

MODEL TOULON 2 JACKET - BLACK
ARTNR 1TL2100
ORDER NR SIZE
01-PW-20-21 50

RICHA NV
INSPEK

MODEL TOULON 2 JACKET - GREY
ARTNR 1TL2200
ORDER NR SIZE
01-PW-20-21 50

RICHA NV
INSPEK

MODEL TOULON 2 JACKET - RED
ARTNR 1TL2400
ORDER NR SIZE
01-PW-20-21 50

RICHA NV
INSPEK

MODEL TOULON 2 JACKET - ORANGE
ARTNR 1TL2500
ORDER NR SIZE
01-PW-20-21 50

RICHA NV
INSPEK

Reference standard :

Levels of performance / class of protection

EN ISO 13688:2013

-

EN 17092-3:2020

CLASS AA GARMENT

At the date of the certificate, the product is in compliance with Annex XVII of REACh regulation (n° 1907/2006 and revisions)

Full description of the PPE, reference rules verified in the context of the EU-type examination and information given on the product are detailed in the manufacturer's technical file index 01 dated from December 2021 and the user notice v02/2021

NOTA : Any modification to new items of the personal protective equipment object of this EU type approval certificate or any modification of the information contained in the manufacturer technical file which served for the deliverance of the EU type approval certificate (change of address, change of company status) should be brought to the attention of the notified body in accordance with Annex V §7.2 of Regulation 2016/425. Any marking on the PPE which is not concerned by the Regulation (UE) 2016/425, is not covered by this certificate.

Issued in Lyon by
Didier GUISSADO
Certification and Quality Manager

Date of first issue : 04 January 2022
End of validity date : 04 January 2027



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Accreditation n° 5-0594
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www.cofrac.fr

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Comité Professionnel de Développement Économique (CPDE) Cuir: Chaussure Maroquinerie Ganterie
Loi 78-654 du 22.06.1978 - Siret 77564972600160 - Code NAF 9412Z - TVA FR 88775649726

RICHA

MANUFACTURER'S TECHNICAL FILE TO THE PPE REGULATION
2016/425

Reference of the product	:	Toulon 2 jacket
Article code	:	Black - 1TL2100 Grey - 1TL2200 Red - 1TL2400 Orange - 1TL2500
Technical file index	:	01
Last update	:	DECEMBER 2021

IDENTIFICATION

Reference of the product	:	Toulon 2 jacket
		Black - 1TL2100
Article code	:	Grey - 1TL2200
		Red - 1TL2400
		Orange - 1TL2500
This product is a basic model.		
Technical file index :	:	01
Last update :	:	DECEMBER 2021

Manufacturer:

RICHA
Westerring 27, 9700 Oudenaarde
BELGIUM
tel : 0032 55 235326
fax : 0032 55 428110

Factories:

PAK WORLD INDUSTRY
Dheera Sandha, 5km-Main Pasroor Road, Link Cshauni, Sialkot
PAKISTAN
tel:
fax:

GARMENT DESCRIPTION

General description and intended use:

This product is a trousers and it is a basic model.

This garment is a caterogy II PPE.

This garment is designed for motorcycle riders. It offers protection from impact and abrasion, using materials and construction that meet higher requirements than for garments covered by part 4 of this standard series and lower requirements than for garments covered by part 2 of the EN 17092 series. Class AA garments generally offer protection, against the risks of the greatest diversity of riding activities, and they may have lower ergonomic and weight penalties than Class AAA garments.

Visual description of the garment :



Risk assessment (Essential Health and Safety Requirement. Annex II - PPE Regulation)

		Applicable	Covered by
§1	Requirements defined in the Annex II §1 are applicable to all PPE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§1.4	Manufacturer's instructions and information is available	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.1	PPE incorporating adjustments systems	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.2	PPE is designed and manufactured in a way that perspiration resulting from use is minimised. Otherwise it must be equipped with means of absorbing perspiration.	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.4	If it is known that the design performance of new PPE may be significantly affected by ageing, the month and year of manufacture and/or, if possible, the month and year of obsolescence must be indelibly and unambiguously marked on each item of PPE placed on the market and on its packaging.	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.4	Where appreciable and rapid deterioration in PPE performance is likely to be caused by ageing resulting from the periodic use of a cleaning process recommended by the manufacturer, the latter must, if possible, affix a marking to each item of PPE placed on the market indicating the maximum number of cleaning operations that may be carried out before the equipment needs to be inspected or discarded. Where such a marking is not affixed, the manufacturer must give that information in his instructions	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.5	PPE which may be caught up during use	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.9	PPE incorporating components which can be adjusted or removed by the user	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.12	PPE bearing one or more identification markings or indicators directly or indirectly relating to health and safety	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.14	Multi-risk PPE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§3.1.1	The PPE is intended to protect against impact caused by falling or ejected objects and collisions of parts of the body with an obstacle	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§3.3	The PPE is intended to protect against mechanical injuries	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
Specific application	Motorcycle garment	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking

Garment constitution

	Material reference	Material description	Color	Basis weight or thickness	Present in zone?		
					Z1	Z2	Z3
Outer material	PW-MT#69 (Buffalo leather (01-02-03-046))	100% buffalo leather	Brown	0,9 - 1,0 mm	x		
	PW-MT#71 (Buffalo leather (01-02-03-023))	100% buffalo leather	Grey	0,9 - 1,0 mm	x		
	PW-MT#12 (Buffalo leather (01-02-03-027))	100% buffalo leather	White	0,9 - 1,0 mm		x	
	PW-MT#68 (Buffalo leather (01-02-03-014))	100% buffalo leather	Red	0,9 - 1,0 mm		x	
	PW-MT#70 (Buffalo leather (01-02-03-016))	100% buffalo leather	Orange	0,9 - 1,0 mm		x	
Lining	PW-MT#4 (CHECK COTTON (BASE BEIGE / MULTI STRIPES)(02-02-15-002))	100% cotton	Beige	112 gsm			
	PW-MT#5 (POLYESTER LYCRA (02-02-14-001))	80% polyester, 20% spandex	Black	204 gsm			
	PW-MT#16 (POLYESTER CORDURA 600 D BLACK IMP (02-01-003))	100% polyester	Black	218 gsm			
Collar	PW-MT#61 (POLYESTER NEOPRENE (02-02-07-004))	85% polyester, 15% elastane	Black	489 gsm			
	PW-MT#67 (POLYESTER JERSEY GREY (02-02-15-006))	100% polyester	Grey	398 gsm			
	PW-MT#73 (DORI (TASMA) HODI POCKET WHITE (04-014))	100% polyester	White				
Button	GEN-MT#80 (BUTTON 7050 GUN METAL (04-01-001))		Metallic				
	GEN-MT#81 (RIVET R LOGO GUN METAL 7MM (04-01-041))		Metallic				
	GEN-MT#82 (EYELET #18 GUN METAL (04-01-012))		Metallic				
Zip	GEN-MT#14 (YKK NYLON ZIP #5 (03-02-02-037))		Black				
	GEN-MT#12 (YBS CONNECTION ZIP #8 (LOWER PART) (03-01-01-049))		Black				
	GEN-MT#69 (YKK #5 ZIP GUN METAL (03-01-05-002))		Metallic				
	GEN-MT#68 (YKK #8 ZIP GUN METAL (03-01-05-007))		Metallic				

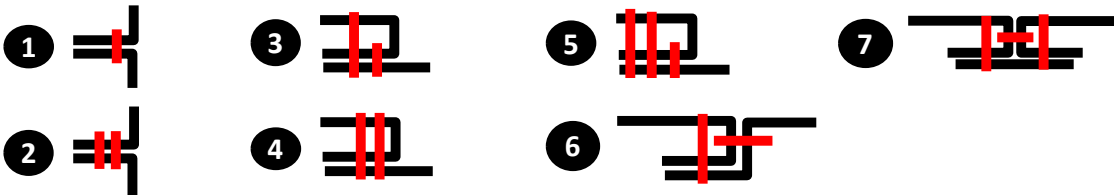
Material combinations

	Material reference	Combination present in zone?		
		Zone 1	Zone 2	Zone 3
Material combination 1	PW-MT#69 (Buffalo leather (01-02-03-046))	x	x	x

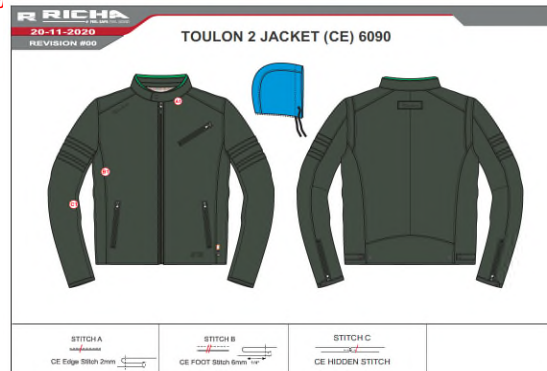
Description of the seams

		Reference	Seam type	Zone 1	Zone 2	Zone 3	Protector pocket
Seam 1	Material 1	PW-MT#69 (Buffalo leather (01-02-03-046))	3	x	x	x	
	Material 2	PW-MT#69 (Buffalo leather (01-02-03-046))					
Seam 2	Material 1	PW-MT#69 (Buffalo leather (01-02-03-046))	7		x		
	Material 2	PW-MT#69 (Buffalo leather (01-02-03-046))					
Seam 3	Material 1	PW-MT#69 (Buffalo leather (01-02-03-046))	1			x	
	Material 2	PW-MT#69 (Buffalo leather (01-02-03-046))					
Seam 4	Material 1	PW-MT#4 (CHECK COTTON (02-03-046))					x
	Material 2	PW-MT#4 (CHECK COTTON (02-03-046))					

(Types of seam)



Insert the diagram of the localisation of the different seams if provided by the manufacturer.



PROTECTION SCOPE

This garment meets the essential health and safety requirements of the Personal Protective Equipment Regulation (UE) 2016/425.

It is a category II product.

This garment is designed for motorcycle riders. It offers protection from impact and abrasion, using materials and construction that meet higher requirements than for garments covered by part 4 of this standard series and lower requirements than for garments covered by part 2 of the EN 17092 series. Class AA garments generally offer protection, against the risks of the greatest diversity of riding activities, and they may have lower ergonomic and weight penalties than Class AAA garments.

GENERAL REQUIREMENTS

Range of size

Size	46	48	50	52	54	56	58	60
Heigh (cm)	166 - 172	166 - 172	169 - 175	172 - 178	175 - 181	178 - 184	181 - 187	184 - 190
Chest or bust girth (cm)	102 - 106	106 - 110	110 - 114	114 - 118	118 - 122	122 - 126	126 - 130	130 - 134

Size	62	64	68	70
Heigh (cm)	185 - 191	186 - 192	186-192	186-192
Chest or bust girth (cm)	134 - 138	138 - 142	146-150	150-154

SPECIFIC REQUIREMENTS AND PERFORMANCE LEVELS

Standard EN 17092-3:2020

			Zone 1	Zone 2	Zone 3
Dimensional stability of the garment (N/A if no cleaning required)		%	± 5		
Impact protector location and fixation		over the correct location on the body, secured within the pockets and secured in their position.			
External impact protector location and fixation		pocket shall meet the requirements of the appropriate zone. Protector shall not be released during testing.			
Impact abrasion	Darmstadt / no hole on the 9 test pieces	rpm	412	265	147
Seam strength	by zone	N/mm	≥8	≥8	≥6
	protector pocket	N/mm	≥4		
Seam construction	general	-	at least one line protected		
	leather or textile abrasion overlays	-	at least 2 rows of stitching		
	hard shell overlays	-	at least 2 rows of stitching		
Tear strength	by zone	N	≥40	≥40	≥30
	protector pocket	N	≥10		
Restraint	Two pieces suits	no gap and no opening			
	sleeve	no extraction of the cone			
	Thumb loops distance A-B	mm	max 140		
Innocuousness	EN ISO 13688:2013 § 4.2 + REACH	pH, Cr VI (leather), Ni (metal in contact with skin), Azo dyes (if contact with skin), Tin, Cadmium (coated material), PAH (plastic in contact with skin), phtalates (polymers in contact with skin)			
Structural closure	same test as seams	N/mm	≥8	≥8	≥6
Vents	protected by same SSL or by SSL zone 3 if opening limited to 4cm at 90° of the length				
Pockets	protected by same SSL extended along the interior of the pocket beyond the opening at least an additional 3 cm				
Fit and ergonomics	EN 17092-1, 5.5 : all answers positive				

TEST REPORTS

1	Satra 2777/10837-01/E00-00	8	Satra 2777/10804-01/E00-00	15	L210407497_1
2	Satra 2777/10813-03/E00-00	9	L201220679_1	16	L201220673_1
3	Satra 2777/13054-03/E00-00	10	L210304607_1	17	L210407584-1
4	Satra 2777/11251-01/E00-00	11	L210508075_1	18	
5	Satra 2777/10815-01/E00-00	12	L210508346-1	19	
6	Satra 2777/10609-01/E00-00	13	L210916454_1	20	
7	Satra 2777/10608-02/E00-00	14	L210304878_1	21	

		Reports
4.1 - General		
4.1.1 Innocuousness and REACH - Annex XVII		8+10+11+12+13+14+15
4.1.3 Dimensional stability of garments	Washing Température : Number of washing cycles :	n.a
4.2 - Impact Energy Absorption		
4.2.1 General		1+2+3+4+5+6+7+8+16
4.2.2 Impact protector location and fixation		1+2+3+4+5+6+7+8+16
4.3 Impact abrasion resistance		16
4.4 - Structurally Strong Seams (SSS)		
4.4.1 - General		16
4.4.2 Seam strength		16
4.5 - Tear strength		
4.5 Tear strength		16
4.6- Restraint		
4.6.1 - General		n.a
4.6.2 Two-piece suit requirements for joint between the upper and the lower part		17
4.6.3 Garment sleeve restraint		16
4.7- Additional garment construction requirements		
4.7.2 - Structural closures		16
4.7.3 - Vents		n.a
4.7.4 - Pockets		16
4.7.5 - Zone intrusions		n.a
4.7.7 - Use of open mesh materials		n.a
4.7.8 - Use of retroreflective materials (optional)	Performance of the retroreflective materials shall be in conformity with Clause 6 of EN 1150:1999. This requirement does not apply to reflective elements included for reasons of design or decoration.	n.a
4.8 Fit and ergonomics		16

MARKING - PACKAGING

Marking of the garment:

Logo of Manufacturer

Address of Manufacturer

Logo



Product reference:

Toulon 2 jacket

Black - 1TL2100

Grey - 1TL2200

Red - 1TL2400

Orange - 1TL2500

Article Code:

Size indicator

Pictograms

Indication of the protection Class AA

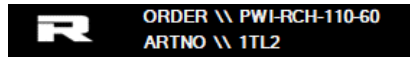
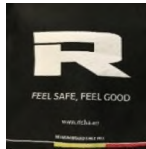
Date of Manufacture (month/year) and/or serial/batch number

Date of obsolescence (month/year) if applicable

Location of the marking:

Inside labels

Garment marking example:

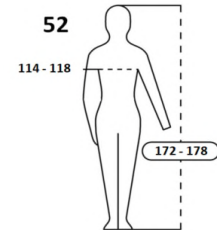


MODEL TOULON 2 JACKET - BLACK	RICHA NV
ARTNR 1TL2100	INSPEK
ORDER NR SIZE	
01-PW-20-21 50	

MODEL TOULON 2 JACKET - GREY	RICHA NV
ARTNR 1TL2200	INSPEK
ORDER NR SIZE	
01-PW-20-21 50	

MODEL TOULON 2 JACKET - ORANGE	RICHA NV
ARTNR 1TL2500	INSPEK
ORDER NR SIZE	
01-PW-20-21 50	

MODEL TOULON 2 JACKET - RED	RICHA NV
ARTNR 1TL2400	INSPEK
ORDER NR SIZE	
01-PW-20-21 50	



Method of marking of the garment:

Labels

PPE subject to ageing :

Peremption period: 5 years after first use when stored in appropriate conditions (humidity, temperature, clean , ventilated, light). Before use, the garment shall be visually controlled. In case of deterioration the garment must be scrapped (abrasion, cut, tear, ...).

Cleaning instructions:

The garment is not washable

MEANS OF CONTROL

1. Research and development
2. Sourcing
3. Purchasing
4. Documentation and traceability
5. Receipt of raw materials / Control of supplies
- Testing of raw materials in laboratory: pH & Azoics test with every new shipment
6. Quality control during glove manufacturing
7. Quality control of finished gloves
8. Quality control packaging & labels
9. Quality control finished shipment
10. Quality control necessary documents
11. Receipt and inspection of documents and gloves at headquarters
12. Written evaluation finished order

See ISO 9001 certificate

Also ISO 14001 and ISO 45001 available

