



EU-TYPE EXAMINATION CERTIFICATE



The following model of Personal Protective Equipment has been subjected to an EU-type examination in accordance with the module B of the PPE regulation (2016/425) and has been shown to satisfy to essential health and safety requirements.

Certificate N° 0075/1744-162-01-22-0120 EXT 01/01/22

Issued by CTC, Notified Body N°0075, to the following model of personal protective equipment :

Manufacturer : **RICHA**
Westerring 27, 9700 Oudenaarde
BELGIUM

Description

PPE Type : *Protective garments for motorcycle riders: class of protection A*

Product reference : **TOULON 2 SOFTSHELL WP JACKET WOMEN**

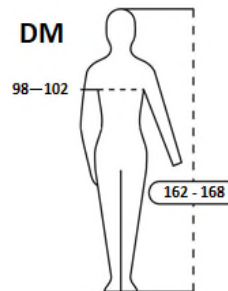
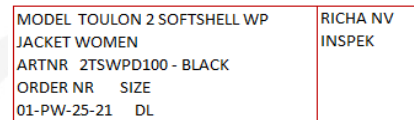
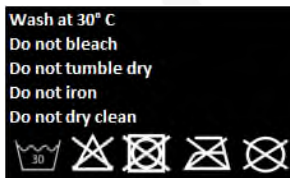
Article code : **Black – 2TSWPD100**

Available sizes : **XS to 5XL**

Pictures :



OUTSHELL:
96% polyester
4% leather
LINING:
100% polyester



Reference standard :

Levels of performance / class of protection

EN ISO 13688:2013

-

EN 17092-4:2020

CLASS A GARMENT

At the date of the certificate, the product is in compliance with Annex XVII of REACH regulation (n° 1907/2006 and revisions)

Full description of the PPE, reference rules verified in the context of the EU-type examination and information given on the product are detailed in the manufacturer's technical file index 01 dated from January 2022 and the user notice v02/2021

NOTA : Any modification to new items of the personal protective equipment object of this EU type approval certificate or any modification of the information contained in the manufacturer technical file which served for the deliverance of the EU type approval certificate (change of address, change of company status) should be brought to the attention of the notified body in accordance with Annex V §7.2 of Regulation 2016/425. Any marking on the PPE which is not concerned by the Regulation (UE) 2016/425, is not covered by this certificate.

Issued in Lyon by
Didier GUISSADO
Certification and Quality Manager

Date of first issue : 27 January 2022
End of validity date : 27 January 2027



In application of the Regulation 2016/425 of the European parliament and the Council of 9th March 2016 related to Personal Protective Equipment and repealing the Directive 89/686/EEC.



Accreditation n° 5-0594
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Comité Professionnel de Développement Économique (CPDE) Cuir: Chaussure Maroquinerie Ganterie
Loi 78-654 du 22.06.1978 - Siret 77564972600160 - Code NAF 9412Z - TVA FR 88775649726

RICHA

MANUFACTURER'S TECHNICAL FILE TO THE PPE REGULATION
2016/425

Reference of the product	:	TOULON 2 SOFTSHELL WP JACKET WOMEN
Article code	:	Black – 2TSWPD100
Technical file index	:	01
Last update	:	JANUARY 2022

IDENTIFICATION

Reference of the product	:	TOULON 2 SOFTSHELL WP JACKET WOMEN
Article code	:	Black – 2TSWPD100
This product is a	:	Minor Variant of the Basic model :
Technical file index :	:	Toulon 2 Softshell WP jacket - 2TSWP
Last update :	:	01
	:	JANUARY 2022

Manufacturer:

RICHA
Westerring 27, 9700 Oudenaarde
BELGIUM
tel : 0032 55 235326
fax : 0032 55 428110

Factories:

PAK WORLD INDUSTRY
Dheera Sandha, 5km-Main Pasroor Road, Link Cshauni, Sialkot
PAKISTAN

GARMENT DESCRIPTION

General description and intended use:

This product is a Jackets and it is a of the model Toulon 2 Softshell WP jacket - 2TSWP.

This garment is a caterogy II PPE.

This garment is designed for motorcycle riders. It offers a minimum necessary degree of protection from impact and abrasion, using materials and construction that meet lower requirements than for parts 2 and 3 of the EN 17092 series. Class A garments are expected to have the least ergonomic and weight penalties.

Visual description of the garment :



Risk assessment (Essential Health and Safety Requirement. Annex II - PPE Regulation)

		Applicable	Covered by
§1	Requirements defined in the Annex II §1 are applicable to all PPE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§1.4	Manufacturer's instructions and information is available	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.1	PPE incorporating adjustments systems	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.2	PPE is designed and manufactured in a way that perspiration resulting from use is minimised. Otherwise it must be equipped with means of absorbing perspiration.	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.4	If it is known that the design performance of new PPE may be significantly affected by ageing, the month and year of manufacture and/or, if possible, the month and year of obsolescence must be indelibly and unambiguously marked on each item of PPE placed on the market and on its packaging.	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.4	Where appreciable and rapid deterioration in PPE performance is likely to be caused by ageing resulting from the periodic use of a cleaning process recommended by the manufacturer, the latter must, if possible, affix a marking to each item of PPE placed on the market indicating the maximum number of cleaning operations that may be carried out before the equipment needs to be inspected or discarded. Where such a marking is not affixed, the manufacturer must give that information in his instructions	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.5	PPE which may be caught up during use	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.9	PPE incorporating components which can be adjusted or removed by the user	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.12	PPE bearing one or more identification markings or indicators directly or indirectly relating to health and safety	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.14	Multi-risk PPE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§3.1.1	The PPE is intended to protect against impact caused by falling or ejected objects and collisions of parts of the body with an obstacle	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§3.3	The PPE is intended to protect against mechanical injuries	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
Specific application	Motorcycle garment	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking

Garment constitution

	Material reference	Material description	Color	Basis weight or thickness	Present in zone?		
					Z1	Z2	Z3
Outer material	PW-MT#13 (POLYESTER SOFTSHELL FABRIC BLACK IMPORTED (02-01-044))	100% polyester	Black	320 g/m ²	x	x	x
	PW-MT#188 (BUFFALO MILD LEATHER WHITE PERFORATED (01-02-03-027-P))	100% leather	White	0,9 - 1,0mm		x	
	PW-MT#189 (BUFFALO MILD LEATHER BLACK PERFORATED (01-02-03-001-P))	100% leather	Black	0,9 - 1,0mm		x	
	PW-MT#34 (POLYESTER FLEECE (02-02-11-004))	100% polyester	Black				
	PW-MT#137 (POLYESTER JERSEY BLACK (02-02-15-005))	80% polyester, 20% cotton	Black				
	GEN-MT#47 (VELCRO (HOOK & LOOP) 0,75 INCH (04-05-007))		Black				
	PW-MT#191 (REFLECTIVE BAND (22-02-003))		Dark grey				
Lining	PW-MT#19 (NYLON TAFFETA 210-T PU BLACK (02-01-049))	100% nylon	Black	84 g/m ²			
	PW-MT#5 (POLYESTER LYCRA (02-02-14-001))	80% polyester, 20% spandex	Black				
	PW-MT#66 (POLYESTER TAFFETA 210-T FABRIC (02-01-02-019))	100% polyester	Black	104 g/m ²			
	PW-MT#17 (POLYESTER MILKY REISSA FABRIC (02-01-022))	100% polyester	Black	140 g/m ²			
Collar	PW-MT#43 (POLYESTER NEOPRENE (02-02-07-004))	85% polyester, 15% elastane	Black	489 g/m ²			
Button	GEN-MT#20 (BUTTON ACD BRASS (BACKSIDE OF BUTTON) (04-01-004))		Metallic				
	GEN-MT#24 (R RUBBER COATED BUTTON (04-01-052))		Black				
	GEN-MT#28 (EYELET #16 GUN METAL (04-01-039))		Metallic				
Zip	GEN-MT#45 (SBS NYLON ZIP #5 (03-01-02-002))		Black				
	GEN-MT#103 (SBS PLASTIC ZIP #8 (03-01-01-055))		Black				
	GEN-MT#12 (YBS CONNECTION ZIP #8 (LOWER PART) (03-01-01-049))						

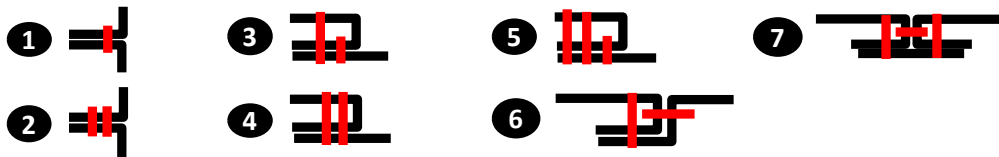
Material combinations

	Material reference	Combination present in zone?		
		Zone 1	Zone 2	Zone 3
Material combination 1	PW-MT#13 (POLYESTER SOFTSHELL FABRIC BLACK IMPORTED (02-01-044))	x	x	x
	PW-MT#17 (POLYESTER MILKY REISSA FABRIC (02-01-022))			
Material combination 2	PW-MT#13 (POLYESTER SOFTSHELL FABRIC BLACK IMPORTED (02-01-044))	x	x	x
	TAFFETA 210-T BLACK PW-MT#19			

Description of the seams

		Reference	Seam type	Zone 1	Zone 2	Zone 3	Protector pocket
Seam 1	Material 1	PW-MT#13 (POLYESTER SOFTSHELL)	1	x	x	x	
	Material 2	PW-MT#13 (POLYESTER SOFTSHELL)					
Seam 2	Material 1	Elbow pocket protector	1				x
Seam 3	Material 1	Shoulder pcket protector	1				x

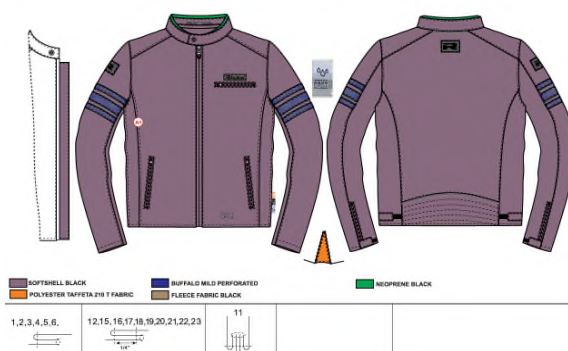
(Types of seam)



RICHA TOULON 2 MEN SOFTSHELL WP JACKET 4213 STITCHING



RICHA TOULON 2 MEN SOFTSHELL WP JACKET 4213 SEAM DETAILS



PROTECTION SCOPE

This garment meets the essential health and safety requirements of the Personal Protective Equipment Regulation (UE) 2016/425.

It is a category II product.

This garment is designed for motorcycle riders. It offers a minimum necessary degree of protection from impact and abrasion, using materials and construction that meet lower requirements than for parts 2 and 3 of the EN 17092 series. Class A garments are expected to have the least ergonomic and weight penalties.

GENERAL REQUIREMENTS

Range of size

Size	XS	S	M	L	XL	2XL	3XL	4XL
Heigh (cm)	154 - 160	158 - 164	162 - 168	166 - 172	169 - 175	172 - 178	175 - 181	178 - 184
Chest or bust girth (cm)	90 - 94	94 - 98	98 - 102	102 - 106	106 - 110	110 - 114	114 - 118	118 - 122

Size	5XL	
Heigh (cm)	181 - 187	
Chest or bust girth (cm)	122 - 126	

SPECIFIC REQUIREMENTS AND PERFORMANCE LEVELS

Standard EN 17092-4:2020

			Zone 1	Zone 2	Zone 3
Dimensional stability of the garment (N/A if no cleaning required)		%	± 5		
Impact protector location and fixation		over the correct location on the body, secured within the pockets and secured in their position.			
External impact protector location and fixation		pocket shall meet the requirements of the appropriate zone. Protector shall not be released during testing.			
Impact abrasion	Darmstadt / no hole on the 9 test pieces	rpm	265	147	n/a
Seam strength	by zone	N/mm	≥6	≥6	≥4
	protector pocket	N/mm	≥4		
Seam construction	general	-	at least one line protected		
	leather or textile abrasion overlays	-	at least 2 rows of stitching		
	hard shell overlays	-	at least 2 rows of stitching		
Tear strength	by zone	N	≥35	≥25	≥25
	protector pocket	N	≥10		
Restraint	Two pieces suits	no gap and no opening			
	sleeve	no extraction of the cone			
	Thumb loops distance A-B	mm	max 140		
Innocuousness	EN ISO 13688:2013 § 4.2 + REACH	pH, Cr VI (leather), Ni (metal in contact with skin), Azo dyes (if contact with skin), Tin, Cadmium (coated material), PAH (plastic in contact with skin), phtalates (polymers in contact with skin)			
Structural closure	same test as seams	N/mm	≥6	≥6	≥4
Vents	protected by same SSL or by SSL zone 3 if opening limited to 4cm at 90° of the length				
Pockets	protected by same SSL extended along the interior of the pocket beyond the opening at least an additional 3 cm				
Fit and ergonomics	EN 17092-1, 5.5 : all answers positive				

TEST REPORTS

1	SATRA : 2777/10609-01/E00-00
2	SATRA : 2777/10608-02/E00-00
3	SATRA : 2777/13054-03/E00-00
4	SATRA : 2777/10815-01/E00-00
5	SATRA : 2777/11251-01/E00-00
6	SATRA : 2777/10813-03/E00-00
7	SATRA : 2777/10837-01/E00-00


8	SATRA :2777/10804-01/E00-00
9	L210612135-1
10	L210712645-1
11	L211019170_1
12	L210612059_1
13	L210611846_1
14	L210612134-1

15	L210612129_1
16	L210712641-1
17	L210508075-1
18	MT17120100 IDIADA
19	MT21010124 IDIADA
20	
21	

		Reports
4.1 - General		
4.1.1 Innocuousness and RECh - Annex XVII		12+13+14+15+16+17+18+19
4.1.3 Dimensional stability of garments	Washing Température : Number of washing cycles :	9
4.2 - Impact Energy Absorption		
4.2.1 General		1+2+3+4+5+6+7+8+9
4.2.2 Impact protector location and fixation		1+2+3+4+5+6+7+8+9
4.3 Impact abrasion resistance		9+10
4.4 - Structurally Strong Seams (SSS)		
4.4.1 - General		9
4.4.2 Seam strength		9
4.5 - Tear strength		
4.5 Tear strength		9+10+11
4.6- Restraint		
4.6.1 - General		n.a
4.6.2 Two-piece suit requirements for joint between the upper and the lower part		9
4.6.3 Garment sleeve restraint		9
4.7- Additional garment construction requirements		
4.7.2 - Structural closures		9
4.7.3 - Vents		n.a
4.7.4 - Pockets		9
4.7.5 - Zone intrusions		n.a
4.7.7 - Use of open mesh materials		n.a
4.7.8 - Use of retroreflective materials (optional)	Performance of the retroreflective materials shall be in conformity with Clause 6 of EN 1150:1999. This requirement does not apply to reflective elements included for reasons of design or decoration.	n.a
4.8 Fit and ergonomics		9

MARKING - PACKAGING

Marking of the garment:

Logo of Manufacturer
 Address of Manufacturer
 Logo 
 Product reference: TOULON 2 SOFTSHELL WP JACKET WOMEN
 Article Code: Black – 2TSWPD100
 Size indicator
 Pictograms
 Indication of the protection Class A
 Date of Manufacture (month/year) and/or serial/batch number
 Date of obsolescence (month/year) if applicable
 Location of the marking: Inner labels

Garment marking example:

		<p>Wash at 30° C Do not bleach Do not tumble dry Do not iron Do not dry clean</p> 	<p>DM</p>  <p>DM</p>	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; padding: 5px;"> MODEL TOULON 2 SOFTSHELL WP JACKET WOMEN ARTNR 2TSWPD100 - BLACK ORDER NR SIZE 01-PW-25-21 DL </td> <td style="width: 50%; padding: 5px;"> RICHA NV INSPEK </td> </tr> </table>	MODEL TOULON 2 SOFTSHELL WP JACKET WOMEN ARTNR 2TSWPD100 - BLACK ORDER NR SIZE 01-PW-25-21 DL	RICHA NV INSPEK
MODEL TOULON 2 SOFTSHELL WP JACKET WOMEN ARTNR 2TSWPD100 - BLACK ORDER NR SIZE 01-PW-25-21 DL	RICHA NV INSPEK					
<p>OUTSHELL: 96% polyester 4% leather LINING: 100% polyester</p>						

Method of marking of the garment:

Labels

PPE subject to ageing :

Peremption period: 5 years when stored in appropriate conditions (humidity, temperature, clean , ventilated, light). Before use, the garment shall be visually controlled. In case of deterioration the garment must be scrapped (abrasion, cut, tear, ...).

Cleaning instructions:

Number of cleaning cycles:	5
Care Instructions:	Remove the protectors before washing Machine wash warm Do not dry clean Do not tumble dry Do not iron Keep dry away from direct heat

MEANS OF CONTROL

1. Research and development
2. Sourcing
3. Purchasing
4. Documentation and traceability
5. Receipt of raw materials / Control of supplies
 - Testing of raw materials in laboratory: pH & Azoics test with every new shipment
6. Quality control during glove manufacturing
7. Quality control of finished gloves
8. Quality control packaging & labels
9. Quality control finished shipment
10. Quality control necessary documents
11. Receipt and inspection of documents and gloves at headquarters
12. Written evaluation finished order
 - See ISO 9001 certificate
 - Also ISO 14001 and ISO 45001 available

