



EU-TYPE EXAMINATION CERTIFICATE



The following model of Personal Protective Equipment has been subjected to an EU-type examination in accordance with the module B of the PPE regulation (2016/425) and has been shown to satisfy to essential health and safety requirements.

Certificate N° 0075/1744/1622/01/23/0149

Issued by CTC, Notified Body N°0075, to the following model of personal protective equipment :

Manufacturer : RICHA
Westerring 27, 9700 Oudenaarde
BELGIUM

Description

PPE Type : *Protective garments for motorcycle riders: class of protection A*

Product reference : VENDETTA JACKET

Article code : Black - 2VE100, Camo - 2VE920, Black/White/Red - 2VE1800

Available sizes : S-4XL

Pictures :



REMOVE LINING AND PROTECTORS BEFORE
WASHING. MACHINE WASHABLE UP TO
TO DRY AT ROOM TEMPERATURE.

RETRAIER LES COULURES ET PROTECTEURS
AVANT LE LAVAGE. MACHINE LAVABLE
ET TENDRE ET LASSER SECHER A TEMPERATURE
AMBIENTE.

REMOVES PROTECTORS FROM THE JACKET
BEFORE WASHING. MACHINE WASHABLE
UP TO 30°C. DRY AT ROOM TEMPERATURE.

RETRAIA LOS FORROS Y LOS PROTECTORES
ANTES DE LAVAR. LAVAR EN MÁQUINA
CUALQUIERA SUJETA A TEMPERATURA
AMBIENTE.

REMOVING PROTECTORS FROM PROTECTOR
BEFORE WASHING. MACHINE WASHABLE
UP TO 30°C. DRY AT ROOM TEMPERATURE.

REMOVING PROTECTORS FROM PROTECTOR
BEFORE WASHING. MACHINE WASHABLE
UP TO 30°C. DRY AT ROOM TEMPERATURE.

MADE IN PAKISTAN

EN 17092-4:2020
UK CE
OUTER SHELL: 100% Polyester
LINING: 100% POLYESTER
VENDETTA JACKET
BLACK - 2VE100
01/03/2021
PW-021-21-00
WWW.RICHA.EU
WESTERRING 27
9700 OUDENAARDE
BELGIUM

EN 17092-4:2020
UK CE
OUTER SHELL: 100% Polyester
LINING: 100% POLYESTER
VENDETTA JACKET
CAMO - 2VE920
01/03/2021
PW-021-21-00
WWW.RICHA.EU
WESTERRING 27
9700 OUDENAARDE
BELGIUM

EN 17092-4:2020
UK CE
OUTER SHELL: 100% Polyester
LINING: 100% POLYESTER
VENDETTA JACKET
BLACK/WHITE/RED
- 2VE1800
01/03/2021
PW-021-21-00
WWW.RICHA.EU
WESTERRING 27
9700 OUDENAARDE
BELGIUM

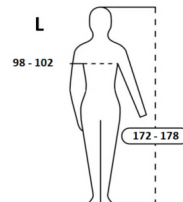
RICHA
FEEL SAFE, FEEL GOOD

FITTED WITH
LEVEL 2 (EN 1621-2:2014) W/PER BACK PROTECTION
LEVEL 1 (EN 1621-2:2014) CP1 FULL CHEST PROTECTOR AND
LEVEL 2 (EN 1621-2:2014) EVO PRO X L/MB PROTECTORS

OPTION TO ORDER
LEVEL 1 (EN 1621-2:2014) CP1 FULL CHEST
PROTECTOR FOR LEVEL 1 (EN 1621-2:2014)
CP1 SHOULD CHEST PROTECTOR

UK CE D3O²

RICHA N.V.
WESTERRING 27
9700 OUDENAARDE
BELGIUM
www.richa.eu



Reference standard :

Levels of performance / class of protection

EN ISO 13688:2013

-

EN 17092-4:2020

CLASS A GARMENT

At the date of the certificate, the product is in compliance with Annex XVII of REACH regulation (n° 1907/2006 and revisions)

Full description of the PPE, reference rules verified in the context of the EU-type examination and information given on the product are detailed in the manufacturer's technical file index 01 dated from JANUARY 2023 and in the instruction for use V02/2021.

NOTA : Any modification to new items of the personal protective equipment object of this EU type approval certificate or any modification of the information contained in the manufacturer technical file which served for the deliverance of the EU type approval certificate (change of address, change of company status) should be brought to the attention of the notified body in accordance with Annex V §7.2 of Regulation 2016/425. Any marking on the PPE which is not concerned by the Regulation (UE) 2016/425, is not covered by this certificate.

Issued in Lyon by
Didier GUISADO
Certification and Quality Manager

Date of first issue : 31 January 2023
End of validity date : 31 January 2028



www.ctcgroupe.com

cemarking@ctcgroupe.com



In application of the Regulation 2016/425 of the European parliament and the Council of 9th March 2016 related to Personal Protective Equipment and repealing the Directive 89/686/EEC.



Accreditation n° 5-0594
Scope available on:
www.cofrac.fr

CTC - 4, rue Hermann Frenkel - 69367 Lyon cedex 07 - France
Tél. : +33 (0)4 72 76 10 10 - Fax : +33 (0)4 72 76 10 00 - ctclyon@ctcgroupe.com

Comité Professionnel de Développement Économique (CPDE) Cuir Chaussure Maroquinerie Ganterie
Loi 78-654 du 22.06.1978 - Siret 77564972600160 - Code NAF 9412Z - TVA FR 88775649726

RICHA

MANUFACTURER'S TECHNICAL FILE TO THE PPE
REGULATION 2016/425

Reference of the product	:	VENDETTA JACKET
Article code	:	Black - 2VE100, Camo - 2VE920, Black/White/Red - 2VE1800
Technical file index	:	01
Last update	:	JANUARY 2023

IDENTIFICATION

Reference of the product	:	VENDETTA JACKET
Article code	:	Black - 2VE100, Camo - 2VE920, Black/White/Red - 2VE1800
This product is a	:	Basic Model
Technical file index :	:	01
Last update :	:	JANUARY 2023

Manufacturer:

RICHA

Westerring 27, 9700 Oudenaarde

BELGIUM

tel : 0032 55 235326

fax : 0032 55 428110

Factories:

PAK WORLD INDUSTRY

Dheera Sandha, 5km-Main Pasroor Road, Link Cshauni, Sialkot

PAKISTAN

GARMENT DESCRIPTION

General description and intended use:

This product is a Jackets and it is a basic model.

This garment is a category II PPE.

This garment is designed for motorcycle riders. It offers a minimum necessary degree of protection from impact and abrasion, using materials and construction that meet lower requirements than for parts 2 and 3 of the EN 17092 series. Class A garments are expected to have the least ergonomic and weight penalties.

Visual description of the garment :



Risk assessment (Essential Health and Safety Requirement. Annex II - PPE Regulation)

		Applicable	Covered by
§1	Requirements defined in the Annex II §1 are applicable to all PPE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§1.4	Manufacturer's instructions and information is available	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.1	PPE incorporating adjustments systems	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.2	PPE is designed and manufactured in a way that perspiration resulting from use is minimised. Otherwise it must be equipped with means of absorbing perspiration.	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.4	If it is known that the design performance of new PPE may be significantly affected by ageing, the month and year of manufacture and/or, if possible, the month and year of obsolescence must be indelibly and unambiguously marked on each item of PPE placed on the market and on its packaging.	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.4	Where appreciable and rapid deterioration in PPE performance is likely to be caused by ageing resulting from the periodic use of a cleaning process recommended by the manufacturer, the latter must, if possible, affix a marking to each item of PPE placed on the market indicating the maximum number of cleaning operations that may be carried out before the equipment needs to be inspected or discarded. Where such a marking is not affixed, the manufacturer must give that information in his instructions	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.5	PPE which may be caught up during use	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.9	PPE incorporating components which can be adjusted or removed by the user	<input checked="" type="checkbox"/>	<input type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input type="checkbox"/> Marking
§2.12	PPE bearing one or more identification markings or indicators directly or indirectly relating to health and safety	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§2.14	Multi-risk PPE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§3.1.1	The PPE is intended to protect against impact caused by falling or ejected objects and collisions of parts of the body with an obstacle	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
§3.3	The PPE is intended to protect against mechanical injuries	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking
Specific application	Motorcycle garment	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/> Standard <input checked="" type="checkbox"/> Instruction for use <input checked="" type="checkbox"/> Marking

Garment constitution

	Material reference	Material description	Color	Basis weight or thickness	Present in zone?		
					Z1	Z2	Z3
Outer material	PW-MT#237	POLYESTER CORDURA 600D (02-01-072)	BLACK	250 g/m ²		x	x
	PW-MT#199	CH-831783 RIP STOP POLYESTER FABRIC (02-01-041)	BLACK	295 g/m ²	x		
	PW-MT#271	POLYESTER CORDURA 600D (02-01-02-056)	CAMO	252 g/m ²		x	x
Lining	PW-MT#22	MICRO MESH FABRIC (02-02-03-002)	BLACK	115 gsm			
	PW-MT#5	POLYESTER LYCRA (02-02-14-001)	BLACK	204 gsm			
Removable lining	PW-MT#66	POLYESTER TAFFETA 210-T FABRIC (02-02-13-002)	BLACK	104 gsm			
	PW-MT#28	QUILT 2" STRAIGHT LINE 190T + WADDING	GREY	320 g/m ²			
Protector pocket	PW-MT#33	KOREAN FABRIC 190-T (02-04-006)	BLACK	60 gsm			
	GEN-MT#47	VELCRO (HOOK & LOOP) 0,75 INCH (04-05-007)	BLACK				
Collar	PW-MT#75	POLYESTER MICRO FABRIC (02-02-15-018)	BLACK	110 g/m ²			
	PW-MT#21	NYLON NEOPRENE (02-02-07-005)	BLACK	680 g/m ²			
Button	GEN-MT#24	R RUBBER COATED BUTTON (04-01-052)	BLACK	220 gsm			
	GEN-MT#47	VELCRO (HOOK & LOOP) 0,75 INCH - 100% Nylon	BLACK				
Zip	GEN-MT#12	YBS CONNECTION ZIP #8 (LOWER PART) (28-01-13-008)	BLACK				
	GEN-MT#45	SBS NYLON ZIP #5 (28-02-06-006)	BLACK				
	GEN-MT#103	SBS VISLON #8 ZIPPER (28-01-01-025)	BLACK/SILVER				
Vent	PW-MT#80	POLYESTER RASCHEL PD MESH (02-02-08-001)	BLACK	326 gsm			

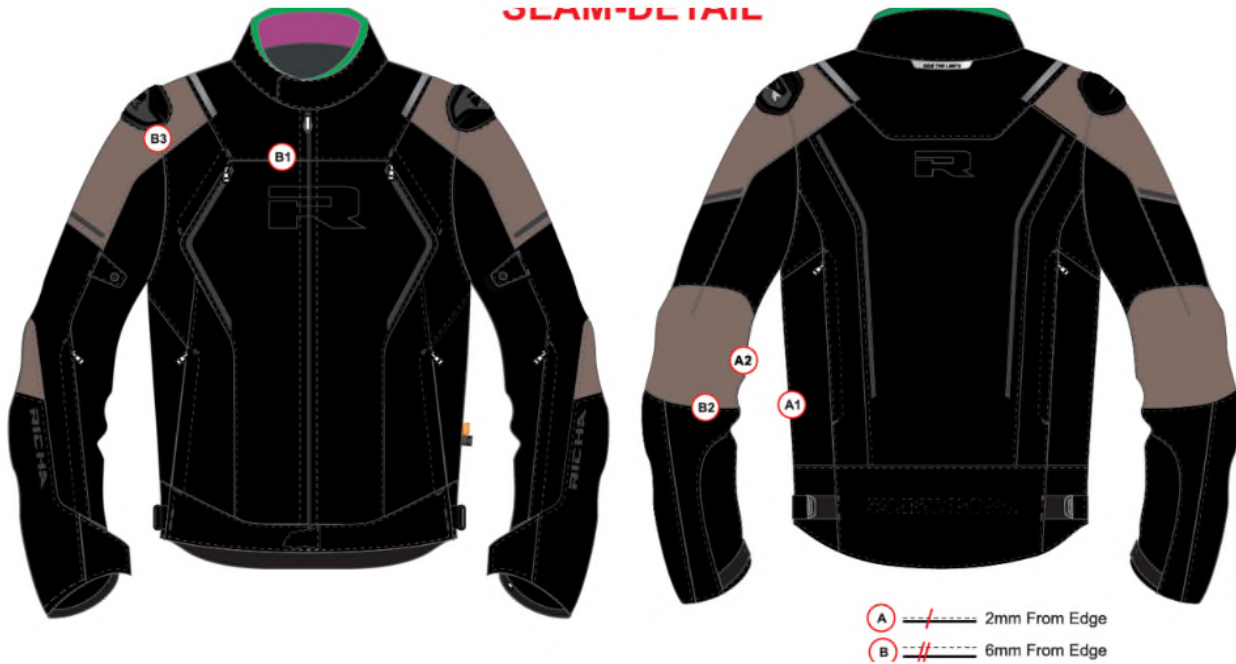
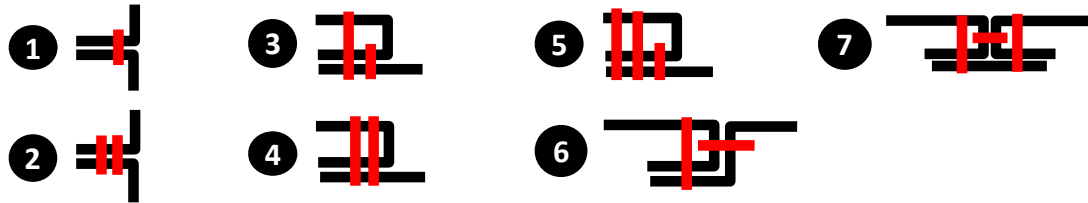
Material combinations

	Material reference	Combination present in zone?		
		Zone 1	Zone 2	Zone 3
Material combination 1	PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) +			
	PW-MT#22 - MICRO MESH FABRIC (02-02-03-002)		X	X
Material combination 2	PW-MT#199 - CH-831783 RIP STOP POLYESTER FABRIC (02-01-041)	x		
	PW-MT#22 - MICRO MESH FABRIC (02-02-03-002)			
	PW-MT#33 - KOREAN FABRIC 190-T (02-04-006)			
Material combination 3	PW-MT#271 - POLYESTER CORDURA 600D (02-01-02-056)- 252 g/m ²		X	X
	PW-MT#22 - MICRO MESH FABRIC (02-02-03-002)			
Material combination 4	PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) +		X	X
	PW-MT#66 - POLYESTER TAFFETA 210-T FABRIC (02-02-13-002)			

Description of the seams

		Reference	Seam type	Zone 1	Zone 2	Zone 3	Protector pocket
Seam 1	Material 1	[PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + PW-MT#66 - POLYESTER TAFFETA 210-T FABRIC (02-02-13-002) + GEN-MT#103 - SBS VISLON #8 ZIPPER (28-01-01-025): 2mm from edge]				x	
Seam 2	Material 1	PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) +			x	x	
	Material 2	PW-MT#237 - POLYESTER CORDURA 600D (02-01-072): 2mm from edge					
Seam 3	Material 1	PW-MT#199 - CH-831783 RIP STOP POLYESTER FABRIC (02-01-041) +		x	x		
	Material 2	PW-MT#237 - POLYESTER CORDURA 600D (02-01-072): 6mm from edge					
Seam 4	Material 1	PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) +			x	x	
	Material 2	PW-MT#237 - POLYESTER CORDURA 600D (02-01-072): 6mm from edge					
Seam 5	Material 1	PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) +			x	x	
	Material 2	PW-MT#199 - CH-831783 RIP STOP POLYESTER FABRIC (02-01-041): 6mm from edge					
Seam 6	Material 1	PW-MT#199 - CH-831783 RIP STOP POLYESTER FABRIC (02-01-041) +		x	x		
	Material 2	PW-MT#199 - CH-831783 RIP STOP POLYESTER FABRIC (02-01-041): 6mm from edge					
Seam 7	Material 1	PW-MT#33 + PW-MT#22					x
Seam 8	Material 1	PW-MT#22					x
	Material 2	PW-MT#22					

(Types of seam)



SEAM CONSTRUCTION: BLACK VARIANT	SENT TO LAB
1) CENTRAL ZIPPER: [PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + PW-MT#66 - POLYESTER TAFFETA 210-T FABRIC (02-02-13-002) + GEN-MT#103 - SBS VISLON #8 ZIPPER (28-01-01-025): 2mm from edge] + [PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + PW-MT#66 - POLYESTER TAFFETA 210-T FABRIC (02-02-13-002) + GEN-MT#103 - SBS VISLON #8 ZIPPER (28-01-01-025): 2mm from edge]	L220814639 (main zip)
A1) PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + PW-MT#237 - POLYESTER CORDURA 600D (02-01-072): 2mm from edge	L220406921 (A1)
A2) PW-MT#199 - CH-831783 RIP STOP POLYESTER FABRIC (02-01-041) + PW-MT#237 - POLYESTER CORDURA 600D (02-01-072): 6mm from edge	MISSING 2 mock-up A4
B1) PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + PW-MT#237 - POLYESTER CORDURA 600D (02-01-072): 6mm from edge	L220509079_1 (5)
B2) PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + PW-MT#199 - CH-831783 RIP STOP POLYESTER FABRIC (02-01-041): 6mm from edge	MISSING 2 mock-up A4
B3) PW-MT#199 - CH-831783 RIP STOP POLYESTER FABRIC (02-01-041) + PW-MT#199 - CH-831783 RIP STOP POLYESTER FABRIC (02-01-041): 6mm from edge	L210917029_2 (A1)

PROTECTION SCOPE

This garment meets the essential health and safety requirements of the Personal Protective Equipment Regulation (UE) 2016/425. It is a category II product.

This garment is designed for motorcycle riders. It offers a minimum necessary degree of protection from impact and abrasion, using materials and construction that meet lower requirements than for parts 2 and 3 of the EN 17092 series. Class A garments are expected to have the least ergonomic and weight penalties.

GENERAL REQUIREMENTS

Range of size

Size	S	M	L	XL	2XL	3XL	4XL
Heigh (cm)	166 - 172	169 - 175	172 - 178	175 - 181	178 - 184	181 - 187	184 - 190
Chest or bust girth (cm)	90 - 94	94 - 98	98 - 102	102 - 106	106 - 110	110 - 114	114 - 118

SPECIFIC REQUIREMENTS AND PERFORMANCE LEVELS

Standard EN 17092-4:2020

			Zone 1	Zone 2	Zone 3
Dimensional stability of the garment (N/A if no cleaning required)	%	± 5			
Impact protector location and fixation	over the correct location on the body, secured within the pockets and secured in their position.				
External impact protector location and fixation	pocket shall meet the requirements of the appropriate zone. Protector shall not be released during testing.				
Impact abrasion	Darmstadt / no hole on the 9 test pieces	rpm	265	147	n/a
Seam strength	by zone	N/mm	≥6	≥6	≥4
	protector pocket	N/mm	≥4		
Seam construction	general	-	at least one line protected		
	leather or textile abrasion overlays	-	at least 2 rows of stitching		
	hard shell overlays	-	at least 2 rows of stitching		
Tear strength	by zone	N	≥35	≥25	≥25
	protector pocket	N	≥10		
Restraint	Two pieces suits	no gap and no opening			
	sleeve	no extraction of the cone			
	Thumb loops distance A-B	mm	max 140		
Innocuousness	EN ISO 13688:2013 § 4.2 + REACH	pH, Cr VI (leather), Ni (metal in contact with skin), Azo dyes (if contact with skin), Tin, Cadmium (coated material), PAH (plastic in contact with skin), phtalates (polymers in contact with skin)			
Structural closure	same test as seams	N/mm	≥6	≥6	≥4
Vents	protected by same SSL or by SSL zone 3 if opening limited to 4cm at 90° of the length				
Pockets	protected by same SSL extended along the interior of the pocket beyond the opening at least an additional 3 cm				
Fit and ergonomics	EN 17092-1, 5.5 : all answers positive				


TEST REPORTS

1	Satra 2777/10837-01/E00-00	13	L210508209_1	25	L220406921_1
2	Satra 2777/10813-03/E00-00	14	L210612129-1	26	L220509079_2
3	Satra 2777/13054-03/E00-00	15	MT21010124	27	L221122341_1
4	Satra 2777/11251-01/E00-00	16	L210509500_1	28	L220202518_1
5	Satra 2777/10815-01/E00-00	17	L210508075_1	29	L210712645_1
6	Satra 2777/10609-01/E00-00	18	MT21050137	30	L230100755_1
7	Satra 2777/10608-02/E00-00	19	L210713479_1	31	L220304259_1
8	Satra 2777/10804-01/E00-00	20	L211019229-1	32	L220814639-1
9	L220304226_1	21	L220304218-1	33	L220509470_1
10	L220202532_1	22	MT21010079	34	L220916614_1
11	L220814650_1	23	L220509086_2	35	L220814649_1
12	L210917523_1	24	L210917029_2	36	L221223869_1

		Reports
4.1 - General		
4.1.1 Innocuousness and REACh - Annex XVII		9+10+11+12+13+14+15+16+17+18+19+20+21+22+23
4.1.3 Dimensional stability of garments	Washing Température : 30° Number of washing cycles :	34
4.2 - Impact Energy Absorption		
4.2.1 General		1+2+3+4+5+6+7+8+34
4.2.2 Impact protector location and fixation		1+2+3+4+5+6+7+8+34
4.3 Impact abrasion resistance		2+28
4.4 - Structurally Strong Seams (SSS)		
4.4.1 - General		27+36
4.4.2 Seam strength		25+26+30+31+34+35
4.5 - Tear strength		
4.5 Tear strength		24+26+29+35
4.6- Restraint		
4.6.1 - General		n.a
4.6.2 Two-piece suit requirements for joint between the upper and the lower part		30
4.6.3 Garment sleeve restraint		34
4.7- Additional garment construction requirements		
4.7.2 - Structural closures		32+33
4.7.3 - Vents		33
4.7.4 - Pockets		34
4.7.5 - Zone intrusions		n.a
4.7.7 - Use of open mesh materials		n.a
4.7.8 - Use of retroreflective materials (optional)	Performance of the retroreflective materials shall be in conformity with Clause 6 of EN 1150:1999. This requirement does not apply to reflective elements included for reasons of design or decoration.	n.a
4.8 Fit and ergonomics		34

MARKING - PACKAGING

Marking of the garment:

Logo of Manufacturer
 Address of Manufacturer
 Logo 
 Product reference: VENDETTA JACKET
 Article Code: Black - 2VE100, Camo - 2VE920, Black/White/Red - 2VE1800
 Size indicator
 Pictograms
 Indication of the protection Class A
 Date of Manufacture (month/year) and/or serial/batch number
 Date of obsolescence (month/year) if applicable
 Location of the marking: Inner labels

Garment marking example:

 <p>OUTER SHELL: 100% Polyester LINING: 100% POLYESTER</p> <p>VENDETTA JACKET BLACK - 2VE100</p> <p>01/02/2021 PW-021-21-00</p> <p>WWW.RICHA.EU WESTERRING 27 9700 OUDENAARDE BELGIUM</p>	 <p>OUTER SHELL: 100% Polyester LINING: 100% POLYESTER</p> <p>VENDETTA JACKET CAMO - 2VE920</p> <p>01/02/2021 PW-021-21-00</p> <p>WWW.RICHA.EU WESTERRING 27 9700 OUDENAARDE BELGIUM</p>	 <p>OUTER SHELL: 100% Polyester LINING: 100% POLYESTER</p> <p>VENDETTA JACKET BLACK/WHITE/RED - 2VE1800</p> <p>01/02/2021 PW-021-21-00</p> <p>WWW.RICHA.EU WESTERRING 27 9700 OUDENAARDE BELGIUM</p>	<p>REMOVE LINERS AND PROTECTORS BEFORE WASHING / MACHINE WASH WARM / HANG OUT TO DRY AT ROOM TEMPERATURE</p> <p>RETIRER LES DOUBLURES ET PROTECTIONS AVANT LAVAGE / LAVAGE EN MACHINE TIEDE / ETENDRE ET LAISSER SECHER A TEMPERATURE AMBIENTE</p> <p>LINER UND PROTEKTOREN VOR DEM WASCHEN ENTFERNEN / MASCHINENWASCHE WARM / ZUM TROCKNEN BEI ZIMMERTEMPERATUR AUFHANGEN</p> <p>VERWIJDER VOERINGEN EN PROTECTIE VOOR HET WASSEN / MACHINEWAS WARM / HANG UIT OM OP KAMERTEMPERATUUR TE DROGEN</p> <p>RETRAR LOS FORROS Y LOS PROTECTORES ANTES DE LAVAR / LAVADO TIBIO EN LAVADORA / COLGAR PARA SECAR A TEMPERATURA AMBIENTE</p> <p>RIMUOVERE I RIVESTIMENTI E LE PROTEZIONI PRIMA DEL LAVAGGIO / LAVARE IN LAVATRICE IN ACQUA TIEPIDA / APPENDERE E LASCIARE ASCIUGARE A TEMPERATURA AMBIENTE</p> <p></p> <p>MADE IN PAKISTAN</p> 	 <p>RICHA FEEL SAFE, FEEL GOOD</p> <p>FITTED WITH LEVEL 2 (EN 1621-2:2014) VIPER BACK PROTECTOR, LEVEL 1 (EN 1621-3:2018) CP1 FULL CHEST PROTECTOR AND LEVEL 2 (EN 1621-1:2012) EVO PRO X LIMB PROTECTORS</p> <p>OPTION TO SWAP LEVEL 1 (EN 1621-3:2018) CP1 FULL CHEST PROTECTOR FOR LEVEL 1 (EN 1621-3:2018) CP1 DIVIDED CHEST PROTECTOR</p> <p></p>
<p>RICHA N.V. WESTERRING 27 9700 OUDENAARDE BELGIUM www.richa.eu</p>			<p>L</p>	

Method of marking of the garment:

Labels

PPE subject to ageing :

Peremption period: 5 years when stored in appropriate conditions (humidity, temperature, clean, ventilated, light). Before use, the garment shall be visually controlled. In case of deterioration the garment must be scrapped (abrasion, cut, tear, ...).

Cleaning instructions:

<p>Number of cleaning cycles:</p>	
<p>Care Instructions:</p>	<p>Remove the protectors before cleaning Machine wash 30° Line dry</p>

MEANS OF CONTROL

1. Research and development
2. Sourcing
3. Purchasing
4. Documentation and traceability
5. Receipt of raw materials / Control of supplies
 - Testing of raw materials in laboratory: pH & Azöics test with every new shipment. Also Chromium in case of leather.
 - Testing on tear and impact and abrasion for all the new materials.
6. Quality control during garment manufacturing
7. Quality control of finished garments
8. Quality control packaging & labels
9. Quality control finished shipment
10. Quality control necessary documents
11. Receipt and inspection of documents and garments at headquarters
12. Written evaluation finished order

