

EU-TYPE EXAMINATION CERTIFICATE



The following model of Personal Protective Equipment has been subjected to an EU-type examination in accordance with the module B of the PPE regulation (2016/425) and has been shown to satisfy to essential health and safety requirements.

0075/1744/162/10/22/1899 EXT 01/10/22 Certificate N°

Issued by CTC, Notified Body N°0075, to the following model of personal protective equipment:

Manufacturer: **RICHA NV**

Westerring 27, 9700 Oudenaarde

BELGIUM

Description

PPE Type: Protective garments for motorcycle riders: class of protection A

Product reference: AIRBENDER WOMEN JACKET

Article code: Black - 2ABD100

> Grey/Black 2ABD200 Black/Pink - 2ABD1650 **Short Black - 2ABDS100**

Short Grey/Black 2ABDS200

Available sizes: XS to 6XL





















Reference standard:

In application of the Regulation 2016/425 of the European parliament and the Council of 9th March 2016 related to Personal Protective

Equipment and repealing the Directive 89/686/EEC.

Levels of performance / class of protection

EN ISO 13688:2013

EN 17092-4:2020

CLASS A GARMENT

At the date of the certificate, the product is in compliance with Annex XVII of REACh regulation (n° 1907/2006 and revisions)

Full description of the PPE, reference rules verified in the context of the EU-type examination and information given on the product are detailed in the manufacturer's technical file index 01 dated from October 2022 and the user notice v02/2021

NOTA: Any modification to new items of the personal protective equipment object of this EU type approval certificate or any modification of the information contained in the manufacturer technical file which served for the deliverance of the EU type approval certificate (change of address, change of company status) should be brought to the attention of the notified body in accordance with Annex V §7.2 of Regulation 2016/425. Any marking on the PPE which is not concerned by the Regulation (UE) 2016/425, is not covered by this certificate.

Issued in Lyon by **Didier GUISADO**

MARKIN

Certification and Quality Manager





www.ctcgroupe.com

cemarking@ctcgroupe.com

CTC - 4, rue Hermann Frenkel - 69367 Lyon cedex 07 - France

cofrac Accreditation n# 5-0594 Scope available on: www.cofrac.fr

Tél.: +33 (0)4 72 76 10 10 - Fax: +33 (0)4 72 76 10 00 - ctclyon@ctcgroupe.com



RICHA NV

MANUFACTURER'S TECHNICAL FILE TO THE PPE REGULATION 2016/425

Reference of the product : AIRBENDER WOMEN JACKET

Black - 2ABD100

Grey/Black 2ABD200 Black/Pink - 2ABD1650

Article code : Black/Pink - 2ABD1650 Short Black - 2ABDS100

Short Grey/Black 2ABDS200

Technical file index : 01

Last update : NOVEMBER 2022

IDENTIFICATION

Reference of the product : AIRBENDER WOMEN JACKET

Black - 2ABD100

Grey/Black 2ABD200

Article code : Black/Pink - 2ABD1650

Short Black - 2ABDS100 Short Grey/Black 2ABDS200

This product is a Minor Variant

Technical file index: : 01

Last update: : NOVEMBER 2022

Manufacturer:

RICHA NV

Westerring 27, 9700 Oudenaarde

BELGIUM

tel: 0032 55 235326 fax: 0032 55 428110

Factories:

PAK WORLD INDUSTRY

Dheera Sandha, 5km-Main Pasroor Road, Link Cshauni, Sialkot PAKISTAN

GARMENT DESCRIPTION

General description and intended use:

This product is a Jackets and it is a $% \left\{ 1,2,\ldots ,n\right\}$ of the model .

This garment is a caterogy II PPE.

This garment is designed for motorcycle riders. It offers a minimum necessary degree of protection from impact and abrasion, using materials and construction that meet lower requirements than for parts 2 and 3 of the EN 17092 series. Class A garments are expected to have the least ergonomic and weight penalties.

Visual description of the garment :













Risk asses	ssment (Essential Health and Safety Requirement. Annex II - P	PE Regula	tion)
		Applicable	Covered by
			✓ Standard
§1	Requirements defined in the Annex II §1 are applicable to all PPE	✓	Instruction for use
			✓ Marking
			✓ Standard
§1.4	Manufacturer's instructions and information is available		✓ Instruction for use
			Marking
			✓ Standard
§2.1	PPE incorporating adjustements systems	✓	✓ Instruction for use
			✓ Marking
	DDE is designed and manufactured in a way that perspiration reculting from use is		✓ Standard
§2.2	PPE is designed and manufactured in a way that perspiration resulting from use is minimised. Otherwise it must be equipped with means of absorbing perspiration.	✓	✓ Instruction for use
	minimised. Otherwise it must be equipped with means of absorbing perspiration.		Marking
	If it is known that the design performance of new PPE may be significantly affected by		Standard
§2.4	ageing, the month and year of manufacture and/or, if possible, the month and year of	✓	✓ Instruction for use
	obsolescence must be indelibly and unambiguously marked on each item of PPE placed on the market and on its packaging.	_	 ✓ Marking
	Where appreciable and rapid deterioration in PPE performance is likely to be caused by ageing resulting from the periodic use of a cleaning process recommended by the		Standard
§2.4	manufacturer, the latter must, if possible, affix a marking to each item of PPE placed on the market indicating the maximum number of cleaning operations that may be	✓	Instruction for use
	carried out before the equipment needs to be inspected or discarded. Where such a marking is not affixed, the manufacturer must give that information in his instructions		✓ Marking
			Standard
§2.5	PPE which may be caught up during use	✓	✓ Instruction for use
			Marking
			Standard
§2.9	PPE incorporating components which can be adjusted or removed by the user	✓	✓ Instruction for use
			Marking
	PPE bearing one or more identification markings or indicators directly or indirectly		✓ Standard
§2.12	relating to health and safety	✓	✓ Instruction for use
			✓ Marking
			✓ Standard
§2.14	Multi-risk PPE	✓	✓ Instruction for use
			✓ Marking
	The PPE is intended to protect against impact caused by falling or ejected objects and		✓ Standard
§3.1.1	collisions of parts of the body with an obstacle	✓	✓ Instruction for use
	,		✓ Marking
			✓ Standard
§3.3	The PPE is intended to protect against mechanical injuries	✓	✓ Instruction for use
			✓ Marking
Specific			✓ Standard
application	Motorcycle garment	✓	✓ Instruction for use
•			✓ Marking

Garment constitution

	Material reference	Material description	Color	Basis weight	***************************************		
				or thickness	Z1	Z2	Z3
	PW-MT#215	REFLECTIVE TAPE LOXY (02-01-01-003)	Silver			Х	
	PW-MT#237	POLYESTER CORDURA 600D (02-01-072)	Black	250 g/m²	Х	х	х
Outer	PW-MT#160	POLYESTER CORDURA 600D (02-01-081) Lig		306 g/m²	Х	х	х
material	PW-MT#161	POLYESTER CORDURA 600 D (02-01-02-047)	Pink	240 g/m²		Х	Х
	PW-MT#141	POLYESTER PD MESH (3332) CH-3332-APD (02-01-078)	Black		X	х	Х
	PW-MT#80-LG	POLYESTER RASCHEL PD MESH (02-02-08-002)	Light Grey		х	Х	Х
	PW-MT#22	MICRO MESH FABRIC (02-02-03-002)	Black				
Lining	PW-MT#74	MICRO MESH FABRIC (02-02-03-001)	Light Grey				
	PW-MT#5	POLYESTER LYCRA (02-02-14-001)	Black				
Pocket	GEN-MT#18	ZIP PULLER RUBBER COATED (06-06-061)	Black				
	GEN-MT#177	RUBBER TPR (IW-837)	Black/Grey				
	GEN-MT#47	VELCRO (HOOK & LOOP) 0,75 INCH (04-05- 007)	Black				
Protector pocket	GEN-MT#59	POLYESTER WEBBING TAPE (ACW0319)	Black				
	PW-MT#20	POLYESTER FABRIC 210-T (02-04-018)	Black				
	PW-MT#37	FOAM (02-02-05-002)	Grey				
Collar	PW-MT#91	TEMPRA FOAM RUBBER SHEET (25-01-02-009)	Grey				
	PW-MT#75	POLYESTER MICRO FABRIC (02-02-15-018)	Black				
Button	GEN-MT#252	BUTTON 7050 15mm (04-01-111)	Black/Silver				
	GEN-MT#12	YBS CONNECTION ZIP #8 (LOWER PART) (28-01-13-008)	Black				
Zip	GEN-MT#103	SBS VISLON #8 ZIPPER (28-01-01-025)	Black				
	GEN-MT#45	SBS NYLON ZIP #5 (28-02-06-006)	Black				

Material combinations

	Material reference	Combin	ation present i	in zone?
	iviaterial reference	Zone 1	Zone 2	Zone 3
Material combination	PW-MT#237 - POLYESTER CORDURA 600D (02-01-072)	x	х	х
1	PW-MT#22 - MICRO MESH FABRIC (02-02-03-002)			
Material combination	PW-MT#141 - POLYESTER PD MESH (3332) CH-3332- APD (02-01-078)		Х	х
2	PW-MT#22 - MICRO MESH FABRIC (02-02-03-002)			
Material combination	PW-MT#80-LG - POLYESTER RASCHEL PD MESH (02-02- 08-002)		Х	х
3	PW-MT#22 - MICRO MESH FABRIC (02-02-03-002)			
Material	PW-MT#160 - POLYESTER CORDURA 600D (02-01-081)	V	V	V
combination 4	PW-MT#22 - MICRO MESH FABRIC (02-02-03-002)	Х	Х	Х
Material combination	PW-MT#76 - POLYESTER CORDURA 600D (02-01-02- 049)		х	x
5	PW-MT#22 - MICRO MESH FABRIC (02-02-03-002)			
Material	PW-MT#237 - POLYESTER CORDURA 600D (02-01-072)		V	
combination 6	PW-MT#237 - POLYESTER CORDURA 600D (02-01-072)		Х	Х

Description of the seams



SEAM CONSTRUCTION: BLACK VARIANT

1) CENTRAL ZIPPER: [PW-MT#141 - POLYESTER PD MESH (3332) CH-3332-APD (02-01-078) + PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + GEN-MT#237 - POLYESTER CORDURA 600D (02-01-072) + GEN-MT#031 - SBS VISLON #8 ZIPPER (28-01-01-025): 6mm from each] + [PW-MT#141 - POLYESTER PD MESH (3332) CH-3332-APD (02-01-078) + PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + GEN-MT#103 - SBS VISLON #8 ZIPPER (28-01-01-025): 6mm from each]

2) CUFF ZIPPER: [PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + PW-MT#22 - MICRO MESH FABRIC (02-02-03-002) + GEN-MT#45 - SBS NYLON ZIP #5 (28-02-06-006): 2mm from edge] + [PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + PW-MT#22 - MICRO MESH FABRIC (02-02-03-002) + GEN-MT#45 - SBS NYLON ZIP #5 (28-02-06-006): 2mm from edge]

3) PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + [PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + PW-MT#237 - POLYESTER CORDURA 600D (02-01-072)]: 3mm from edge

4) PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + [PW-MT#141 - POLYESTER PD MESH (3332) CH-3332-APD (02-01-078) + PW-MT#237 - POLYESTER CORDURA 600D (02-01-072)]: 3mm from edge 5) PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + [PW-MT#215 - REFLECTIVE TAPE LOXY (02-01-01-003) + PW-

5) PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + [PW-MT#215 - REFLECTIVE TAPE LOXY (02-01-01-003) + PW-MT#215 - REFLECTIVE TAPE LOXY (02-01-01-003) + PW-MT#237 - POLYESTER CORDURA 600D (02-01-072)]: 3mm from edge

6) PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + [PW-MT#215 - REFLECTIVE TAPE LOXY (02-01-01-003) + PW-MT#215 - REFLECTIVE TAPE LOXY (02-01-01-003) + PW-MT#141 - POLYESTER PD MESH (3332) CH-3332-APD (02-01-078)]: 3mm from edge

7) PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + PW-MT#141 - POLYESTER PD MESH (3332) CH-3332-APD (02-01-078): 3mm from edge

B1) PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + PW-MT#237 - POLYESTER CORDURA 600D (02-01-072): 3mm from edge

B2) PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + [PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + PW-MT#141 - POLYESTER PD MESH (3332) CH-3332-APD (02-01-078]]: 3mm from edge

B3) PW-MT#141 - POLYESTER PD MESH (3332) CH-3332-APD (02-01-078) + PW-MT#237 - POLYESTER CORDURA 600D (02-01-072): 3mm from edge

B4) PW-MT#141 - POLYESTER PD MESH (3332) CH-3332-APD (02-01-078) + PW-MT#141 - POLYESTER PD MESH (3332) CH-3332-APD (02-01-078): 3mm from edge

SEAM CONSTRUCTION: GREY/BLACK VARIANT

1) CENTRAL ZIPPER: [PW-MT#80-LG -POLYESTER RASCHEL PD MESH (02-02-08-002) + PW-MT#160 - POLYESTER CORDURA 600D (02-01-081) + PW-MT#160 - POLYESTER CORDURA 600D (02-01-081) + PW-MT#160 - POLYESTER CORDURA 600D (02-01-081) + GEN-MT#103 - SBS VISLON #8 ZIPPER (28-01-01-025): 6mm from each] + [PW-MT#80-LG -POLYESTER RASCHEL PD MESH (02-02-08-002) + PW-MT#160 - POLYESTER CORDURA 600D (02-01-081) + GEN-MT#103 - SBS VISLON #8 ZIPPER (28-01-01-025): 6mm from each]

2) CUFF ZIPPER: [PW-MT#160 - POLYESTER CORDURA 600D (02-01-081) + PW-MT#160 - POLYESTER CORDURA 600D (02-01-081) + PW-MT#74 - MICRO MESH FABRIC (02-02-03-001) + GEN-MT#45 - SBS NYLON ZIP #5 (28-02-06-006); 2mm from edge] + [PW-MT#160 - POLYESTER CORDURA 600D (02-01-081) + PW-MT#74 - MICRO MESH FABRIC (02-02-03-001) + GEN-MT#45 - SBS NYLON ZIP #5 (28-02-06-006); 2mm from edge]

3) PW-MT#160 - POLYESTER CORDURA 600D (02-01-081) + [PW-MT#237 - POLYESTER CORDURA 600D (02-01-072)] PW-MT#237 - POLYESTER CORDURA 600D (02-01-072)]: 3mm from edge

4) PW-MT#160 - POLYESTER CORDURA 600D (02-01-081) + [PW-MT#80-LG -POLYESTER RASCHEL PD MESH (02-02-08-002) + PW-MT#160 - POLYESTER CORDURA 600D (02-01-081)]: 3mm from edge

5) PW-MT#160 - POLYESTER CORDURA 600D (02-01-081) + [PW-MT#215 - REFLECTIVE TAPE LOXY (02-01-01-003) + PW-MT#215 - REFLECTIVE TAPE LOXY (02-01-01-003) + PW-MT#215 - REFLECTIVE TAPE LOXY (02-01-01-003) + PW-MT#160 - POLYESTER CORDURA 600D (02-01-081)]: 3mm from edg

6) PW-MT#160 - POLYESTER CORDURA 600D (02-01-081) + [PW-MT#215 - REFLECTIVE TAPE LOXY (02-01-01-003) + PW-MT#215 - REFLECTIVE TAPE LOXY (02-01-01-003) + PW-MT#80-LG -POLYESTER RASCHEL PD MESH (02-02-08-002)]: 3mm from edge

7) PW-MT#160 - POLYESTER CORDURA 600D (02-01-081) + PW-MT#80-LG -POLYESTER RASCHEL PD MESH (02-02-08-002):
3mm from edge
B1) PW-MT#160 - POLYESTER CORDURA 600D (02-01-081) + PW-MT#160 - POLYESTER CORDURA 600D (02-01-081)

3mm from edge B2) PW-MT#160 - POLYESTER CORDURA 600D (02-01-081)+ [PW-MT#237 - POLYESTER CORDURA 600D (02-01-072)

+ PW-MT#80-LG -POLYESTER RASCHEL PD MESH (02-02-08-002)]: 3mm from edge

B3) PW-MT#80-LG -POLYESTER RASCHEL PD MESH (02-02-08-002) + PW-MT#160 - POLYESTER CORDURA 600D (02-01-081)

3mm from edge

B4) PW-MT#80-LG -POLYESTER RASCHEL PD MESH (02-02-08-002) + PW-MT#80-LG -POLYESTER RASCHEL PD MESH (02-02-08-002): 3mm from edge

SEAM CONSTRUCTION: BLACK/WHITE/PINK VARIANT

3) PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + [PW-MT#161 -POLYESTER CORDURA 600D (02-01-02-047) + PW-MT#237 - POLYESTER CORDURA 600D (02-01-072)]: 3mm from edge

B2) PW-MT#237 - POLYESTER CORDURA 600D (02-01-072) + [PW-MT#158 - POLYESTER CORDURA 600D (02-01-02-006) + PW-MT#141 - POLYESTER PD MESH (3332) CH-3332-APD (02-01-078)]: 3mm from edge

SEAM CONSTRUCTION: GREY/FLUO YELLOW VARIANT

3) PW-MT#160 - POLYESTER CORDURA 600D (02-01-081) + [PW-MT#76 -POLYESTER CORDURA 600D (02-01-02-049) + PW-MT#237 - POLYESTER CORDURA 600D (02-01-072)]: 3mm from edge

B2) PW-MT#160 - POLYESTER CORDURA 600D (02-01-081) + [PW-MT#76 -POLYESTER CORDURA 600D (02-01-02-049) + PW-MT#80-LG -POLYESTER RASCHEL PD MESH (02-02-08-002)]: 3mm from edge

PROTECTION SCOPE

This garment meets the essential health and safety requirements of the Personal Protective Equipment Regulation (UE) 2016/425. It is a category II product.

This garment is designed for motorcycle riders. It offers a minimum necessary degree of protection from impact and abrasion, using materials and construction that meet lower requirements than for parts 2 and 3 of the EN 17092 series. Class A garments are expected to have the least ergonomic and weight penalties.

	GENERAL REQUIREMENTS								
Range of size	Range of size								
Size	XS	S	М	L	XL	2XL	3XL	4XL	5XL
Heigh (cm)	163-169	166 - 172	169 - 175	172 - 178	175 - 181	178 - 184	181 - 187	184 - 190	185 - 191
Chest or bust girth (cm)	86-90	90 - 94	94 - 98	98 - 102	102 - 106	106 - 110	110 - 114	114 - 118	118 - 122
					•				

Size	6XL	
Heigh (cm)	186 - 192	
Chest or bust girth (cm)	122 - 126	

SPECIFIC REQUIREMENTS AND PERFORMANCE LEVELS

Standard EN 17092-4:2020

			Zone 1	Zone 2	Zone 3	
Dimensional stability of (N/A if no cleaning requi	%		± 5			
Impact protector location	the pockets a	ect location o and secured in	n their positio	n.		
External impact protecto	or location and fixation		meet the required to the contract of the contr			
Impact abrasion	Darmstadt / no hole on the 9 test pieces	rpm	265	147	n/a	
Seam strength	by zone	N/mm	≥6	≥6	≥4	
Geam strength	protector pocket	N/mm		≥4		
	general	-	at leas	st one line pro	tected	
Seam construction	leather or textile abrasion overlays	=	at leas	at 2 rows of stitching		
	hard shell overlays	-	at leas	st 2 rows of st	itching	
Toor atronath	by zone	N	≥35	≥25	≥25	
Tear strength	protector pocket	N	≥10			
	Two pieces suits		no gap and no opening			
Restraint	sleeve		no extraction	of the cone		
	Thumb loops distance A-B	mm		max 140		
Innocuousness EN ISO 13688:2013 § 4.2 + REACh Azo dyes (if contact with skin), Tin, Cad (coated material), PAH (plastic in contact with skin) phtalates (polymers in contact with skin).			Cadmium ct with skin),			
Structural closure	same test as seams	N/mm	≥6	≥6	≥4	
Vents		same SSL or		3 if opening		
Pockets	protected by	same SSL ex t beyond the o	tended along			
Fit and ergonomics		EN 17092-1,	5.5 : all answ	ers positive		

TEST REPORTS

1	SATRA 2777/10609-01/E00-00	11	L220304226_1	21	L220202518-1
2	SATRA 2777/10608-02/E00-00	12	IDIADA MT18030201	22	L210611850_1
3	SATRA 2777/13054-03/E00-00	13	L210917523_1	23	L220509470_1
4	SATRA 2777/10815-01/E00-0	14	L220509086-1	24	L210712645_1
5	SATRA 2777/11251-01/E00-00	15	L210713479_1	25	L220917006_1
6	SATRA 2777/10813-03/E00-00	16	L220202532_1	26	L210917986_1
7	SATRA 2777/10837-01/E00-00	17	L210508075_1	27	L220304259_1
8	SATRA 2777/10804-01/E00-00	18	L210712641_1	28	L220713108_1
9	SATRA 2777/10807-01/E00-00	19	L220713113_1	29	L210612071_1
10	L210508209_1	20	IDIADA MT17120099	30	

		Reports
4.1 - General		
4.1.1 Innocuousness and REACh - Annex	XVII	10+11+12+13+15+16+17+18+19+20+26
4.1.3 Dimensional stability of garments	Washing Température :30°c Number of washing cycles : 5	28
4.2 - Impact Energy Absorption		
4.2.1 General		1+2+3+4+5+6+7+8+9+28
4.2.2 Impact protector location and fixat	ion	1+2+3+4+5+6+7+8+9+28
4.3 Impact abrasion resistance		21+22
4.4 - Structurally Strong Seams (SSS)		
4.4.1 - General		28
4.4.2 Seam strength		26+27+28
4.5 - Tear strength		
4.5 Tear strength		21+24+22++28+29
4.6- Restraint		
4.6.1 - General		n.a
4.6.2 Two-piece suit requirements for joi	int between the upper and the lower part	25
4.6.3 Garment sleeve restraint		28
4.7- Additional garment construction	n requirements	
4.7.2 - Structural closures		23+28
4.7.3 - Vents		n.a
4.7.4 - Pockets		28
4.7.5 - Zone intrusions	n.a	
4.7.7 - Use of open mesh materials		28
4.7.8 - Use of retroreflective materials (optional) Performance of the retroreflective materials shall be in conformity with Clause 6 of EN 1150:1999. This requirement does not apply to reflective elements included for reasons of design or decoration.		n.a
4.8 Fit and ergonomics		28

MARKING - PACKAGING

Marking of the garment:

Logo of Manufacturer Address of Manufacturer

Logo (€

Product reference: AIRBENDER WOMEN JACKET

Article Code: Black - 2ABD100Grey/Black 2ABD200Black/Pink - 2ABD1650Short Black - 2ABD5100Short Grey/Black 2ABDS200

Size indicator Pictograms

Indication of the protection Class A

Date of Manufacture (month/year) and/or serial/batch number

Date of obsolescence (month/year) if applicable

Location of the marking: Inner labels

Garment marking example:



Method of marking of the garment:

Labels

PPE subject to ageing:

Peremption period: 5 years (after first use) when stored in appropriate conditions (humidity, temperature, clean, ventilated, light). Before use, the garment shall be visually controlled. In case of deterioration the garment must be scrapped (abrasion, cut, tear, ...).

Cleaning instructions:

Number of cleaning cycles:	5
	Remove the protectors before cleaning Machine wash 30° Line dry

MEANS OF CONTROL

- 1. Research and development
 - 2. Sourcing
 - 3. Purchasing
- 4. Documentation and traceability
- 5. Receipt of raw materials / Control of supplies
- Testing of raw materials in laboratory: pH & Azoïcs test with every new shipment. Also Chromium in case of leather.
 - Testing on tear and impact and abrasion for all the new materials.
 - 6. Quality control during garment manufacturing
 - 7. Quality control of finished garments
 - 8. Quality control packaging & labels
 - 9. Quality control finished shipment
 - 10. Quality control necessary documents
 11. Receipt and inspection of documents and garments at headquarters
 - 12. Written evaluation finished order

See ISO 9001 certificate

Also ISO 14001 and ISO 45001 available



