

# **EU-TYPE EXAMINATION CERTIFICATE**



The following model of Personal Protective Equipment has been subjected to an EU-type examination in accordance with the module B of the PPE regulation (2016/425) and has been shown to satisfy to essential health and safety requirements.

Certificate N° 0075/1744/162/05/22/0919

Issued by CTC, Notified Body N°0075, to the following model of personal protective equipment:

Manufacturer: RICHA

Westerring 27, 9700 Oudenaarde

**BELGIUM** 

**Description** 

PPE Type: Protective garments for motorcycle riders: class of protection A

**Product reference: Colorado Trousers** 

Article code: Black – 7CL100

Black/yellow – 7CL650 Short black – 7CLS100 Long black – 7CLL100 Big size black – 7CLBS100

Available sizes: XS to 6XL

Pictures:



MATERIAL COMPOSITION
OUTSHELL:
80% nylon
10% cotton
10% polyester
LINING:
80% polyester
20% nylon
REMOVABLE LINING:
100% polyester



Machine wash cold
Do not bleach
Do not tumble dry
Do not iron
Do not dry clean
REMOVE THE PROTECTORS BEFORE
CLEANING





MODEL COLORADO TROUSERS RICHA NV
ARTINE 7CL650 - BLACK / YELLOW INSPEK
ORDER NR SIZE
01-PW-25-22 L

ARTIN 7 CLBS100 - BLACK INSPEK
ORDER NR SIZE
01-PW-25-22 L

MODEL COLORADO TROUSERS LONG RICHA NV
ARTNR 7CLL100 - BLACK INSPEK
ORDER NR SIZE
01-PW-25-22 L

Reference standard:

Levels of performance / class of protection

#### EN ISO 13688:2013

## EN 17092-4:2020

#### **CLASS A GARMENT**

At the date of the certificate, the product is in compliance with Annex XVII of REACh regulation (n° 1907/2006 and revisions) and the date of the certificate, the product is in compliance with Annex XVII of REACh regulation (n° 1907/2006 and revisions) and the date of the certificate, the product is in compliance with Annex XVIII of REACh regulation (n° 1907/2006 and revisions) and the date of the certificate (n° 1907/2006) and the certificate (n°

Full description of the PPE, reference rules verified in the context of the EU-type examination and information given on the product are detailed in the manufacturer's technical file index 01 dated from May 2022 and the user notice v02/2021

NOTA: Any modification to new items of the personal protective equipment object of this EU type approval certificate or any modification of the information contained in the manufacturer technical file which served for the deliverance of the EU type approval certificate (change of address, change of company status) should be brought to the attention of the notified body in accordance with Annex V §7.2 of Regulation 2016/425. Any marking on the PPE which is not concerned by the Regulation (UE) 2016/425, is not covered by this certificate.

Issued in Lyon by Didier GUISADO

MARKING

Certification and Quality Manager

Date of first issue: 09 May 2022 End of validity date: 09 May 2027



www.ctcgroupe.com

cemarking@ctcgroupe.com

In application of the Regulation 2016/425 of the European parliament and the Council of 9th March 2016 related to Personal Protective Equipment and repealing the Directive 89/686/EEC.



## **RICHA**

# MANUFACTURER'S TECHNICAL FILE TO THE PPE REGULATION 2016/425

Reference of the product : Colorado Trousers

Black - 7CL100

Black/yellow – 7CL650
Article code : Short black – 7CLS100

Long black – 7CLL100

Big size black - 7CLBS100

Technical file index : 01

Last update : MAY 2022

## **IDENTIFICATION**

Reference of the product : Colorado Trousers

Black - 7CL100

Black/yellow – 7CL650

Article code : Short black – 7CLS100

Long black – 7CLL100 Big size black – 7CLBS100

This product is a Basic model

Technical file index : : 01

Last update : : MAY 2022

#### Manufacturer:

RICHA

Westerring 27, 9700 Oudenaarde

**BELGIUM** 

tel: 0032 55 235326 fax: 0032 55 428110

#### **Factories:**

PAK WORLD INDUSTRY

Dheera Sandha, 5km-Main Pasroor Road, Link Cshauni, Sialkot

**PAKISTAN** 

## **GARMENT DESCRIPTION**

# General description and intended use:

This product is a Trousers and it is a of the model .

This garment is a caterogy II PPE.

This garment is designed for motorcycle riders. It offers a minimum necessary degree of protection from impact and abrasion, using materials and construction that meet lower requirements than for parts 2 and 3 of the EN 17092 series. Class A garments are expected to have the least ergonomic and weight penalties.

## Visual description of the garment:



isk asse	ssment (Essential Health and Safety Requirement. Annex II - PF	PE Regulation		
		Applicable	Covered by	
			✓ Standard	
§1	Requirements defined in the Annex II §1 are applicable to all PPE	<b>√</b>	☐ Instruction for use	
			✓ Marking	
			✓ Standard	
§1.4	Manufacturer's instructions and information is available	✓	☑ Instruction for use	
			☐ Marking	
			✓ Standard	
§2.1	PPE incorporating adjustements systems	✓	✓ Instruction for use	
			✓ Marking	
	PPE is designed and manufactured in a way that perspiration resulting from use is		✓ Standard	
§2.2	minimised. Otherwise it must be equipped with means of absorbing perspiration.	✓	☑ Instruction for use	
	Opp		☐ Marking	
	If it is known that the design performance of new PPE may be significantly affected by		☐ Standard	
§2.4	ageing, the month and year of manufacture and/or, if possible, the month and year of obsolescence must be indelibly and unambiguously marked on each item of PPE placed	<b>V</b>	☑ Instruction for use	
	on the market and on its packaging.		✓ Marking	
	Where appreciable and rapid deterioration in PPE performance is likely to be caused by ageing resulting from the periodic use of a cleaning process recommended by the		Standard	
§2.4	manufacturer, the latter must, if possible, affix a marking to each item of PPE placed on the market indicating the maximum number of cleaning operations that may be carried out before the equipment needs to be inspected or discarded. Where such a marking is not affixed, the manufacturer must give that information in his instructions	<b>V</b>	☑ Instruction for use	
			☑ Marking	
			Standard	
§2.5	PPE which may be caught up during use	<b>4</b>	✓ Instruction for use	
			Marking	
			Standard	
§2.9	PPE incorporating components which can be adjusted or removed by the user	✓	✓ Instruction for use	
			☐ Marking	
	DDE booking one or more identification markings or indicators directly or indirectly		✓ Standard	
§2.12	PPE bearing one or more identification markings or indicators directly or indirectly relating to health and safety	<b>✓</b>	✓ Instruction for use	
	relating to nearth and safety		✓ Marking	
			✓ Standard	
§2.14	Multi-risk PPE	<b>7</b>	✓ Instruction for use	
			✓ Marking	
	The PPE is intended to protect against impact caused by falling or ejected objects and		✓ Standard	
§3.1.1	collisions of parts of the body with an obstacle	<b>✓</b>	✓ Instruction for use	
	Sometime of the body with an obstacle		✓ Marking	
			✓ Standard	
§3.3	The PPE is intended to protect against mechanical injuries	<b>✓</b>	✓ Instruction for use	
			✓ Marking	
Specific			✓ Standard	
Specific pplication	Motorcycle garment	<b>7</b>	☑ Instruction for use	
4 Phileation			✓ Marking	

# **Garment constitution**

	Material reference	Material description	Color	Basis weight or	Pres	ent in z	one?
	Waterial reference	Waterial description	Color	thickness	<b>Z1</b>	Z2	Z3
	PW-MT#168 - CORDURA NYLON 500D BLACK (02-02-01- 020))	100% nylon	Black	212 g/m²	х	х	х
	PW-MT#76 (POLYESTER CORDURA 600D IMP FLUO YELLOW	100% polyester	Fluo yellow	254 g/m²		x	
Outer material	PW-MT#183 (TWILL ZEAN COTTON BLACK (02-05-006))	100% cotton	Black	295 g/m²			х
material	PW-MT#78 (NYLON RIPSTOP CORDURA BLACK (02-01-02- 002))	100% nylon	Black	399 g/m²	х	х	
	PW-MT#23 (ANTI SLIP MATERIAL (02-02-15-038))		Black				
	GEN-MT#25 (DESIGNED ELASTIC 2 INCH (04-04-024))		Black				
lie!	PW-MT#22 (MICRO MESH FABRIC (02-02-03-002))	100% polyester	Black	115 g/m²			
Lining	PW-MT#19 (NYLON TAFFETA 210-T PU BLACK))	100% nylon	Black	84 g/m²			
Removable lining	PW-MT#28 (QUILT 2" STRAIGHT LINE 190T + WADDING (02-02-16-008))	100% polyester outer	Grey				
Protector pocket	PW-MT#20 (POLYESTER FABRIC 210-T BLACK (02-04- 008))	100% polyester	Black	99 g/m²			
	GEN-MT#181 (FRONT SNAP & HOOK)		Metallic				
	GEN-MT#24 (R RUBBER COATED BUTTON (04-01- 052))		Black				
Button	GEN-MT#28 (EYELET #16 GUN METAL (04-01-039))		Metallic				
	GEN-MT#20 (BUTTON ACD BRASS (BACKSIDE OF BUTTON))		Metallic				
Zip	GEN-MT#12 (YBS CONNECTION ZIP #8 (LOWER PART) (03-01-01-049))		Black				
	GEN-MT#45 (SBS NYLON ZIP #5 (03-01-02-002)		Black				
Vent	PW-MT#80 (POLYESTER RASCHEL PD MESH BLACK (02- 02-08-001))	100% polyester	Black	326 g/m²			

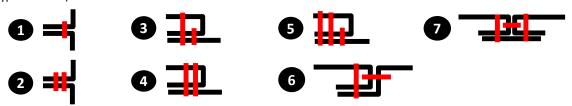
# **Material combinations**

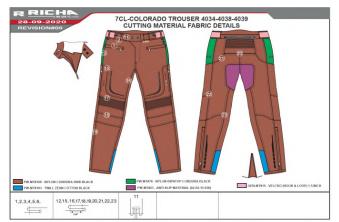
	Material reference	Combination present in zone?				
	Waterial reference	Zone 1	Zone 2	Zone 3		
	PW-MT#168 - CORDURA NYLON 500D BLACK (02-02-01- 020))					
Material combination	PW-MT#19 - NYLON TAFFETA 210-T BLACK	x	x	x		
	PW-MT#22 (MICRO MESH FABRIC (02-02-03-002))					
Material	PW-MT#76 (POLYESTER CORDURA 600D IMP FLUO YELLOW					
combination 2	PW-MT#19 - NYLON TAFFETA 210-T BLACK		x	х		
	PW-MT#22 (MICRO MESH FABRIC (02-02-03-002))					
	PW-MT#183 (TWILL ZEAN COTTON BLACK (02-05-006))					
Material combination 3	PW-MT#19 - NYLON TAFFETA 210-T BLACK		x	x		
	PW-MT#22 (MICRO MESH FABRIC (02-02-03-002))					
	PW-MT#78 (NYLON RIPSTOP CORDURA BLACK (02-01-02- 002))					
Material combination	PW-MT#19 (NYLON TAFFETA 210-T PU BLACK))	х	x	х		
	PW-MT#22 (MICRO MESH FABRIC (02-02-03-002))					

# **Description of the seams**

		Reference	Seam type	Zone 1	Zone 2	Zone 3	Protector pocket
Seam 1	Material 1	PW-MT#183 - TWILL ZEAN COTTON BLACK	1				
Seam 1	Material 2	PW-MT#168 - CORDURA NYLON 500D Black	1			X	
Seam 2	Material 1	PW-MT#168 - CORDURA NYLON 500D Black	3	X	X	x	
	Material 2	PW-MT#168 - CORDURA NYLON 500D Black					
Seam 3	Material 1	PW-MT#168 - CORDURA NYLON 500D Black PW-MT#78 (NYLON RIPSTOP	3	x	x		
	Material 2	CORDURA BLACK (02-01-02- 002))					
Seam 4	Material 1	PW-MT#168 - CORDURA NYLON 500D Black	. 3		x	x	
	Material 2	PW-MT#23 (ANTI SLIP MATERIAL (02-02-15-038))					
Seam 5	Material 1	PW-MT#168 - CORDURA NYLON 500D Black	3			x	
	Material 2	PW-MT#183 - TWILL ZEAN COTTON BLACK					
Seam 6	Material 1	PW-MT#78 (NYLON RIPSTOP CORDURA BLACK (02-01-02- 002))	3	X	X		
	Material 2	PW-MT#168 - CORDURA NYLON 500D Black	-				
Seam 7	Material 1	PW-MT#23 (ANTI SLIP MATERIAL (02-02-15-038))	3		X		
	Material 2	PW-MT#23 (ANTI SLIP MATERIAL (02-02-15-038))	J				
Seam 8	Material 1	PW-MT#22 (MICRO MESH FABRIC (02-02-03-002))	1				x
	Material 2	PW-MT#19 (NYLON TAFFETA 210-T PU BLACK))					

(Types of seam)









## **PROTECTION SCOPE**

This garment meets the essential health and safety requirements of the Personal Protective Equipment Regulation (UE) 2016/425.

It is a category II product.

This garment is designed for motorcycle riders. It offers a minimum necessary degree of protection from impact and abrasion, using materials and construction that meet lower requirements than for parts 2 and 3 of the EN 17092 series. Class A garments are expected to have the least ergonomic and weight penalties.

# **GENERAL REQUIREMENTS**

Range of size								
Size	XS	S	M	L	XL	2XL	3XL	4XL
Heigh (cm)	163 - 169	166 - 172	169 - 175	172 - 178	175 - 181	178 - 184	181 - 187	184 - 190
Waist girth (cm)	74 - 78	78 - 82	82 - 86	86 - 90	90 - 94	94 - 98	98 - 102	102 - 106
Size	5XL	6XL					•	•

Size	5XL	6XL
Heigh (cm)	187 - 193	188 - 194
Waist girth (cm)	106 - 110	110 - 114

#### SPECIFIC REQUIREMENTS AND PERFORMANCE LEVELS

# Standard EN 17092-4:2020

			Zone 1	Zone 2	Zone 3	
Dimensional stability of (N/A if no cleaning requ		%	± 5			
Impact protector location	on and fixation		ect location of secured in the		ecured within the	
External impact protect	or location and fixation		meet the requ tor shall not b		ne appropriate Iring testing.	
Impact abrasion	Darmstadt / no hole on the 9 test pieces	rpm	265	147	n/a	
Seam strength	by zone	N/mm	≥6	≥6	≥4	
Seam strength	protector pocket	N/mm	≥4			
	general	-	at	least one line	protected	
Seam construction	leather or textile abrasion overlays	-	at least 2 rows of stitching			
	hard shell overlays	-	at least 2 rows of stitching			
Toor atropath	by zone	N	≥35	≥25	≥25	
Tear strength	protector pocket	N	≥10			
	Two pieces suits		no gap a	and no openin	ng	
Restraint	sleeve	no extraction of the cone				
	Thumb loops distance A-B	mm	max 140			
Innocuousness	pH, Cr VI (leather), Ni (metal in contact with skin), Azo d (if contact with skin), Tin, Cadmium (coated material), P (plastic in contact with skin), phtalates (polymers in cont with skin)			ated material), PAH		
Structural closure	same test as seams	N/mm	≥6	≥6	≥4	
Vents	protected by same SSL or by SSL zone 3 if opening limited to 4cm at 90° of the length					
Pockets	protected by same SSL extended along the interior of the pocket beyond the opening at least an additional 3 cm					
Fit and ergonomics	EN 17092-1,	5.5 : all answ	ers positive			

# **TEST REPORTS**

		_	
1 Satra 2777/10609-01/E00-00	8 L211019229_1	15	L211018803_1
2 Satra 2777/10608-02/E00-00	9 L220304218_1	16	L220304220_1
3 Satra 2777/13054-03/E00-00	10 L210508209_1	17	L210917986_1
4 Satra 2777/10815-01/E00-00	11 L210305452-1	18	L210612071_1
5 Satra 2777/11251-01/E00-00	12 MT18030201	19	
6 L210917523_1	13 MT21010124	20	
7 L210611846_1	14 L210611850_1	21	
	·		

		Reports
4.1 - General		
4.1.1 Innocuousness and REACh - Annex XV	II	6+7+8+9+10+11+12+13
4.1.3 Dimensional stability of garments	16	
4.2 - Impact Energy Absorption		
4.2.1 General		1+2+3+4+5+16
4.2.2 Impact protector location and fixation	1	1+2+3+4+5+16
4.3 Impact abrasion resistance		14+16
4.4 - Structurally Strong Seams (SSS)		
4.4.1 - General		16
4.4.2 Seam strength		14+16+17
4.5 - Tear strength		
4.5 Tear strength		14+15+18
4.6- Restraint	<u> </u>	
4.6.1 - General		n.a
4.6.2 Two-piece suit requirements for joint	between the upper and the lower part	n.a
4.6.3 Garment sleeve restraint		n.a
4.7- Additional garment construction i	requirements	
4.7.2 - Structural closures		16
4.7.3 - Vents		16
4.7.4 - Pockets		16
4.7.5 - Zone intrusions		n.a
4.7.7 - Use of open mesh materials		n.a
4.7.8 - Use of retroreflective materials (optional)	n.a	
4.8 Fit and ergonomics		16

#### **MARKING - PACKAGING**

# Marking of the garment:

Logo of Manufacturer Address of Manufacturer

Logo (€

Product reference: Colorado Trousers

Black - 7CL100

Black/yellow – 7CL650 Short black – 7CLS100

Long black – 7CLL100 Big size black – 7CLBS100

Size indicator Pictograms

Article Code:

Indication of the protection Class A

Date of Manufacture (month/year) and/or serial/batch number

Date of obsolescence (month/year) if applicable

Location of the marking: Inner labels

#### Garment marking example:











MODEL COLORADO TROUSERS BLACK
ARTNR 7CL100
ORDER NR SIZE
01-PW-25-22 L

MODEL COLORADO TROUSERS SHORT
BICHA NV

MODEL COLORADO TROUSERS SHORT
ARTNR 7CLS100 - BLACK
ORDER NR SIZE
01-PW-25-22 L

MODEL COLORADO TROUSERS RICHA NV
ARTNR 7CL650 - BLACK / YELLOW INSPEK
ORDER NR SIZE
01-PW-25-22 L

MODEL COLORADO TROUSERS LONG RICHA NV

MODEL COLORADO TROUSERS LONG RICHA NV
ARTNR 7CLL100 - BLACK INSPEK
ORDER NR SIZE
01-PW-25-22 L

MODEL COLORADO TROUSERS BIG SIZE RICHA NV
ARTNR 7CLBS100 - BLACK INSPEK
ORDER NR SIZE
01-PW-25-22 L

## Method of marking of the garment:

Labels

#### PPE subject to ageing:

Peremption period: 5 years when stored in appropriate conditions (humidity, temperature, clean, ventilated, light). Before use, the garment shall be visually controlled. In case of deterioration the garment must be scrapped (abrasion, cut, tear, ...).

#### **Cleaning instructions:**

Number of cleaning cycles:	5
	Remove the protectors before washing Machine wash Do not bleach Do not tumble dry Do not dry clean Do not iron

#### **MEANS OF CONTROL**

- 1. Research and development
  - 2. Sourcing
  - 3. Purchasing
- 4. Documentation and traceability
- 5. Receipt of raw materials / Control of supplies
- Testing of raw materials in laboratory: pH & Azoïcs test with every new shipment
  - 6. Quality control during glove manufacturing
    - 7. Quality control of finished gloves
    - 8. Quality control packaging & labels
    - 9. Quality control finished shipment
    - 10. Quality control necessary documents
  - 11. Receipt and inspection of documents and gloves at headquarters
    - 12. Written evaluation finished order

See ISO 9001 certificate

MANAGEMENT SYSTEM
CERTIFICATE

Cardificate No:
20729-2056-Ap-Bill-Riva
22 August 2016

This is to certify that the management system of

Richa
Westerring 27, 9700 Oudenaarde, Belgium

has been found to conform to the Quality Management System standard:
ISO 9001:2015

This certificate is valid for the following scope:
The design, distribution, customization and post-delivery activities of motorcycle clothing and accessories.

Fisca and date:
Berendreckt, 07 November 2019

Brace and date:
Berendreckt, 07 November 2019

Fisca send date:

Berendreckt, 07 November 2019

Fisca send date:

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Lack of fulfilment of conditions as set out in the Certification Agreement may render this Certif

